

Invacare® Storm®⁴ Series

Storm⁴, Storm⁴ X-plore, Storm⁴ True Track® Plus

en **Power Wheelchair
User Manual**



This manual **MUST** be given to the user of the product.
BEFORE using this product, this manual **MUST** be read and saved for
future reference.



Yes, you can.®

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1 General

1.1 Introduction

This user manual contains important information about the handling of the product. To ensure safety when using the product, read the user manual carefully and follow the safety instructions.

Only use this product if you have read and understood this manual. Seek additional advice from a healthcare professional who is familiar with your medical condition and clarify any questions regarding the correct use and necessary adjustment with the healthcare professional.

Note that there may be sections in this document, which are not relevant to your product, since this document applies to all available models (on the date of printing). If not otherwise stated, each section in this document refers to all models of the product.

The models and configurations available in your country can be found in the country-specific sales documents.

Invacare reserves the right to alter product specifications without further notice.

Before reading this document, make sure you have the latest version. You find the latest version as a PDF on the Invacare website.

If you find that the font size in the printed document is difficult to read, you can download the PDF version from the website. The PDF can then be scaled on screen to a font size that is more comfortable for you.

For more information about the product, for example product safety notices and product recalls, contact your Invacare distributor. See addresses at the end of this document.

In case of a serious incident with the product, you should inform the manufacturer and the competent authority in your country.

1.2 Symbols in This Manual

Symbols and signal words are used in this manual and apply to hazards or unsafe practices which could result in personal injury or property damage. See the information below for definitions of the signal words.



WARNING

Indicates a hazardous situation that could result in serious injury or death if it is not avoided.



CAUTION

Indicates a hazardous situation that could result in minor or slight injury if it is not avoided.



NOTICE

Indicates a hazardous situation that could result in damage to property if it is not avoided.



Tips

Gives useful tips, recommendations and information for efficient, trouble-free use.



Tools

Identifies required tools, components and items which are needed to carry out certain work.

Other Symbols

(Not applicable for all manuals)



UK Responsible Person
Indicates if a product is not manufactured in the UK.



Triman
Indicates recycling and sorting rules (only relevant for France).

1.3 Compliance

Quality is fundamental to the company's operation, working within the disciplines of ISO 13485.

This product features the CE mark, in compliance with the Medical Device Regulation 2017/745 Class I.

This product features the UKCA mark, in compliance with Part II UK MDR 2002 (as amended) Class I.

We are continuously working towards ensuring that the company's impact on the environment, locally and globally, is reduced to a minimum.

We only use REACH compliant materials and components.

We comply with the current environmental legislations WEEE and RoHS.

1.3.1 Product-Specific Standards

The product has been tested and conforms to EN 12184 (Electrically powered wheelchairs, scooters and their chargers) and all related standards.

When equipped with an appropriate lighting system, the product is suitable for use on public roads.

For further information about local standards and regulations, contact your local Invacare distributor. See addresses at the end of this document.

1.4 Usability

Only use a mobility device when it is in perfect working order. Otherwise, you might put yourself and others at risk.

The following list does not claim to be exhaustive. It is only intended to show some of the situations that could affect the usability of your mobility device.

In certain situations, you should immediately stop using your mobility device. Other situations allow you to use the mobility device to get to your provider.

You should immediately stop using your mobility device if its usability is restricted due to:

- Unexpected driving behaviour
- brake failure

You should immediately contact an authorised Invacare provider if the usability of your mobility device is restricted due to:

- the lighting system (if fitted) failing or being defective
- reflectors falling off
- worn thread or insufficient tire pressure
- damage to the armrests (e.g. torn armrest padding)
- damage to the legrest hangers (e.g. missing or torn heel straps)

- damage to the postural belt
- damage to the joystick (joystick cannot be moved into the neutral position)
- cables that are damaged, kinked, pinched or have come loose from the fixation
- the mobility device drifting when braking
- the mobility device pulling to one side when moving
- unusual sounds developing or occurring

Or if you have the feeling that something is wrong with your mobility device.

1.5 Warranty Information

We provide a manufacturer's warranty for the product in accordance with our General Terms and Conditions of Business in the respective countries.

Warranty claims can only be made through the provider from whom the product was obtained.

1.6 Service Life

We estimate a service life of five years for this product, provided it is used in strict accordance with the intended use as set out in this document and all maintenance and service requirements are met. The estimated service life can be exceeded if the product is carefully used and properly maintained, and provided technical and scientific advances do not result in technical limitations. The service life can also be considerably reduced by extreme or incorrect usage. The fact that we estimate a service life for this product does not constitute an additional warranty.

1.7 Limitation of Liability

Invacare accepts no liability for damage arising from:

- Non-compliance with the user manual
- Incorrect use
- Natural wear and tear
- Incorrect assembly or set-up by the purchaser or a third party
- Technical modifications
- Unauthorised modifications and/or use of unsuitable spare parts

2 Safety

2.1 General Safety Notes



WARNING!

Risk of Serious Injury or Damage

Improper use of this product may cause injury or damage.

- If you are unable to understand the warnings, cautions or instructions, contact a health care professional or provider before attempting to use this equipment.
- Do not use this product or any available optional equipment without first completely reading and understanding these instructions and any additional instructional material such as user manual, service manual or instruction sheet supplied with this product or optional equipment.



DANGER!

Risk of Death, Serious Injury, or Damage

Lighted cigarettes dropped onto an upholstered seating system can cause a fire resulting in death, serious injury, or damage. Mobility device occupants are at particular risk of death or serious injury from these fires and resulting fumes because they may not have the ability to move away from the mobility device.

- DO NOT smoke while using this mobility device.



WARNING!

Risk of Injury, Damage or Death

Improper monitoring or maintenance may cause injury, damage or death due to ingestion or choking on parts or materials.

- Closely supervise children, pets, or people with physical/mental disabilities.



WARNING!

Risk of Death, Serious Injury or Damage

Improper routing of cables may cause a tripping entanglement or strangulation hazard that may result in death, serious injury or damage.

- Ensure all cables are routed and secured properly.
- Ensure there are no loops of excess cable extending away from the wheelchair.



WARNING!

Risk of damage or injury if mobility device is accidentally set into motion

- Switch the mobility device off before you get in, get out or handle unwieldy objects.
- When the drive is disengaged, the brake inside the drive is deactivated. For this reason, pushing the mobility device by an attendant is only recommended on flat surfaces, never on gradients. Never leave your mobility device on a gradient with its motors disengaged. Always re-engage the motors immediately after pushing the mobility device (refer to Pushing the mobility device in freewheel mode).

**WARNING!**

Risk of injury if the mobility device is driven when ability to operate a vehicle is impaired by medication or alcohol

- Never drive the mobility device under the influence of medication or alcohol. If necessary, the mobility device must be operated by an attendant who is physically and mentally able.

**WARNING!**

Risk of injury when transferring mobility device to a vehicle for transport with the occupant seated in it

- It is always better to transfer the mobility device to a vehicle without the occupant seated in it.
- If the mobility device needs to be loaded up a ramp together with its driver, ensure that the ramp does not exceed the rated slope (refer to *11 Technical Data, page 128*).
- If the mobility device does need to be loaded using a ramp which exceeds the rated slope (refer to *11 Technical Data, page 128*), then you must use a winch. An attendant can safely monitor and assist the loading process.
- As an alternative you can use a platform lift. Ensure that the total weight of the mobility device including the user does not exceed the maximum permissible weight for the platform lift or winch if you are using.

**WARNING!**

Risk of injury if the mobility device is switched off while driving, for example by pressing the On/Off Button or disconnecting a cable, due to it coming to an abrupt, sharp stop

- If you have to brake in an emergency, simply release the joystick which will bring you to a halt (refer to the remote user manual for more information).

**WARNING!**

Risk of falling out of the mobility device

- Do not slide forward on the seat, do not lean forward between your knees, do not lean backwards out over the top of the backrest, for example to reach an object.
- If a posture belt is installed, it should be correctly adjusted and used each time you use the mobility device.
- When transferring to a different seat, position the mobility device as close as possible to the new seat.

**WARNING!**

Risk of Serious Injury or Damage

Storing or using the mobility device near open flame or combustible products can result in serious injury or damage.

- Avoid storing or using the mobility device near open flame or combustible products.



CAUTION!

Risk of injury if maximum permissible load is exceeded

- Do not exceed the maximum permissible load (refer to *11 Technical Data, page 128*).
- The mobility device is only designed for use by a single occupant whose maximum weight does not exceed the maximum permissible load of the device. Never use the mobility device to transport more than one person.



CAUTION!

Risk of injury due to wrong lifting or dropping of heavy components

- When maintaining, servicing or lifting any part of your mobility device, take into account the weight of the individual components especially the batteries. Be sure at all times to adopt the correct lifting posture and ask for assistance if necessary.



CAUTION!

Risk of injury by moving parts

- Make sure that no injury is incurred by moving parts of the mobility device, like wheels or one of the lifter modules (if fitted), especially when children are around.



CAUTION!

Risk of injury from hot surfaces

- Do not leave the mobility device in direct sunlight for prolonged periods. Metal parts and surfaces such as the seat and armrests can become very hot.



CAUTION!

Risk of fire or breaking down due to electric devices being connected

- Do not connect any electric devices to your mobility device that are not expressly certified by Invacare for this purpose. Have all electrical installations done by your authorized Invacare provider.

2.2 Safety Information on the Electrical System



WARNING!

Risk of death, serious injury or damage

- Misuse of the mobility device may cause the mobility device to start smoking, sparking, or burning. Death, serious injury, or damage may occur due to fire.
- DO NOT use the mobility device other than its intended purpose.
 - If the mobility device starts smoking, sparking, or burning, discontinue using the mobility device and seek service IMMEDIATELY.

**WARNING!****Risk of death or serious injury**

Electric shock can cause death or serious injury
 – To avoid electric shock, inspect plug and cord for cuts and/or frayed wires. Replace cut cords or frayed wires immediately.

**WARNING!****Risk of death or serious injury**

Failure to observe these warnings can cause an electrical short resulting in death, serious injury, or damage to the electrical system.

- The POSITIVE (+) RED battery cable MUST connect to the POSITIVE (+) battery terminal(s)/post(s). The NEGATIVE (-) BLACK battery cable MUST connect to the NEGATIVE (-) battery terminal(s)/post(s).
- NEVER allow any of your tools and/or battery cable(s) to contact BOTH battery post(s) at the same time. An electrical short may occur and serious injury or damage may occur.
- Install protective caps on positive and negative battery terminals.
- Replace cable(s) immediately if cable(s) insulation becomes damaged.
- DO NOT remove fuse or mounting hardware from POSITIVE (+) red battery cable mounting screw.

**WARNING!****Risk of death, serious injury, or damage**

Corroded electrical components due to water or liquid exposure can result in death, serious injury, or damage.

- Minimize exposure of electrical components to water and/or liquids.
- Electrical components damaged by corrosion MUST be replaced immediately.
- Mobility devices that are frequently exposed to water/liquids may require replacement of electrical components more frequently.

**WARNING!****Risk of fire**

Switched on lamps produce heat. If you cover the lamps with fabrics such as clothes, there is a risk that the fabric may catch fire.

- NEVER cover the light system with fabric.

**WARNING!****Risk of death, serious injury or damage when carrying along oxygen systems**

Textiles and other materials that normally would not burn are easily ignited and burn with great intensity in oxygen enriched air.

- Check the oxygen tubing daily, from the cylinder to the delivery site, for leaks and hold away from electrical sparks and any source of ignition.



WARNING!

Risk of injury or damage due to electrical shorts

Connector pins on cables connected to the power module can still be live even when the system is off.

- Cables with live pins should be connected, restrained or covered (with non-conductive materials) so that they are not exposed to human contact or materials that could cause electrical shorts.
- When cables with live pins have to be disconnected, for example, when removing the bus cable from the remote for safety reasons, make sure to restrain or cover the pins (with non-conductive materials).



Risk of damage to the mobility device

A failure in the electric system can lead to unusual behavior such as continuous light, no light, or noises from the magnetic brakes.

- If a failure exists, switch off the remote and switch it on again.
- If a failure still exists, then disconnect or remove the power source. Depending on the mobility device model, you can either remove the battery packs or disconnect the batteries from the power module. If in doubt which cable to disconnect, contact your provider.
- In any case, contact your provider.

2.3 Safety Information on Electromagnetic Interference

This powered mobility device was successfully tested in accordance with International standards as to its compliance with Electromagnetic Interference (EMI) regulations. However, electromagnetic fields, such as those generated by radio and television transmitters, and cellular phones can influence the functions of powered mobility devices. Also, the electronics used in our mobility devices can generate a low level of electromagnetic interference, which however will remain within the tolerance permitted by law. For these reasons we ask you to please observe the following precautions:

**WARNING!****Risk of malfunction due to electromagnetic interference**

- Do not switch on or operate portable transceivers or communication devices (such as radio transceivers or cellular phones) when the mobility device is switched on.
- Avoid getting near strong radio and television transmitters.
- In case the mobility device should be set in motion unintentionally or the brakes are released, switch it off immediately.
- Adding electrical accessories and other components or modifying the mobility device in any way can make it susceptible to electromagnetic interference. Keep in mind that there is no sure way to determine the effect such modifications will have on the overall immunity of the electronic system.
- Report all occurrences of unintentional movement of the mobility device, or release of the electric brakes to the manufacturer.

2.4 Safety information on driving and freewheel mode

**DANGER!****Risk of death, serious injury, or damage**

- Malfunctioning joystick could cause unintended/erratic movement resulting in death, serious injury, or damage
- If unintended/erratic movement occurs, stop using the wheelchair immediately and contact a qualified technician.



WARNING!

Risk of injury if the mobility device tips over

- Inclines and declines can only be travelled up to the rated slope (refer to *11 Technical Data, page 128*).
- Always return the backrest of your seat or the seat tilt to an upright position before ascending slopes. We recommend that you position the seat backrest and the seat tilt (if fitted) slightly to the rear before descending slopes.
- Only ever drive downhill at a maximum of 2/3 of the top speed. Avoid abrupt braking or accelerating on gradients.
- If at all possible, avoid driving on wet, slippery, icy, or oily surfaces (such as snow, gravel, ice etc.) where there is a risk of you losing control over the vehicle, especially on a gradient. This may include certain painted or otherwise treated wood surfaces. If driving on such a surface is inevitable, then always drive slowly and with the utmost caution.
- Never attempt to overcome an obstacle when on an uphill or downhill gradient.
- Never attempt to drive up or down a flight of steps with your mobility device.
- When overcoming obstacles, always observe the maximum obstacle height (refer to *11 Technical Data, page 128* and information about overcoming obstacles in *6.5 Taking Obstacles, page 95*).
- Avoid shifting your center of gravity as well as abrupt joystick movements and changes of direction when the mobility device is in motion.



WARNING!

Risk of injury if the mobility device tips over (continued)

- Never use the mobility device to transport more than one person.
- Do not exceed the overall maximum permissible load or the maximum load per axle (refer to *11 Technical Data, page 128*).
- Note that the mobility device will brake or accelerate if you change the driving mode whilst the mobility device is in motion.



WARNING!

Risk of serious injury or damage

- Improper positioning while leaning or bending could cause the wheelchair to tip forward resulting in serious injury or damage
- To assure stability and proper operation of your mobility device, you must at all times maintain proper balance. Your power wheelchair has been designed to remain upright and stable during normal daily activities as long as you DO NOT move beyond the center of gravity.
 - DO NOT lean forward out of the mobility device any further than the length of the armrests.
 - DO NOT attempt to reach objects if you have to move forward in the seat or pick them up from the floor by reaching down between your knees.

**WARNING!**

Risk of breaking down in adverse weather conditions, i.e. extreme cold, in an isolated area

- If you are a user with severely limited mobility, we advise that in the case of adverse weather conditions DO NOT attempt a journey without an accompanying attendant.

**WARNING!**

Risk of injury if your foot slides off the footrest and gets caught underneath the mobility device when it is in motion

- Make sure each time before you drive the mobility device that your feet are squarely and securely in place on the footplates, and that both legrests are properly locked into place.

**WARNING!**

Risk of serious injury or damage

Operating the mobility device with a ground clearance of less than 76 mm between the footplate and ground/floor may cause serious injury or property damage.

- ALWAYS maintain a minimum of 76 mm between the bottom of the footplate and ground/floor to ensure proper ground clearance while the mobility device is in motion. If necessary, adjust the footplate height to achieve proper ground clearance.
- After footplate height adjustment, if the mobility device dips forward and the footplates touch the ground while in motion, please contact your dealer for an inspection and avoid use of the mobility device if possible.

**WARNING!**

Risk of injury if you collide with an obstacle when driving through narrow passages such as doorways and entrances

- Drive through narrow passages in the lowest driving mode and with due caution.



WARNING!

Risk of injury

If your mobility device has been fitted with elevating legrests, there is a risk of personal injury and damage to the mobility device if you drive the mobility device with the legrests raised.

- To avoid unwanted displacement of the mobility device center of gravity to the front (especially when travelling downhill) and in order to avoid damage to the mobility device, elevating legrests must always be lowered during normal travelling.



WARNING!

Risk of tipping

Antitippers (stabilizers) are only effective on firm ground. They sink in on soft ground such as grass, snow or mud if the mobility device rests itself on them. They lose their effect and the mobility device can tip over.

- Only drive with extreme care on soft ground, especially during uphill and downhill journeys. In the process pay increased attention to the tip stability of the mobility device.



WARNING!

Risk of injury or damage

Operating the wheelchairs outdoors or in areas of poor lighting may cause injury or damage. Operating the wheelchair near motor vehicles may cause injury or damage.

- DO NOT operate on roads, streets or highways.
- Use caution when operating the wheelchair outdoors at night or in areas with poor lighting.
- ALWAYS be aware of motor vehicles when using the wheelchair.

2.5 Safety Information With Regard to Care and Maintenance



WARNING!

Risk of death, serious injury, or damage

Incorrect repair and/or servicing of this mobility device performed by users/caregivers or unqualified technicians can result in death, serious injury, or damage.

- DO NOT attempt to carry out maintenance work that is not described in this user manual. Such repair and/or service MUST be performed by a qualified technician. Contact a provider or Invacare technician.

**CAUTION!****Risk of accident and loss of warranty if maintenance is insufficient**

- For reasons of safety and in order to avoid accidents which result from unnoticed wear, it is important that this mobility device undergoes an inspection once every year under normal operating conditions (see inspection plan contained in service instructions).
- Under difficult operating conditions such as daily travel on steep slopes, or in the case of use in medical care cases with frequently changing mobility device users, it would be expedient to carry out intermediate checks on the brakes, accessories and running gear.
- If the mobility device is to be operated on public roads, the vehicle driver is responsible for ensuring that it is in an operationally reliable condition. Inadequate or neglected care and maintenance of the mobility device will result in a limitation of the manufacturer's liability.

2.6 Safety Information Regarding Changes and Modifications to the Mobility Device

**WARNING!****Risk of serious injury or damage**

- Use of incorrect or improper replacement (service) parts may cause injury or damage
- Replacement parts **MUST** match original Invacare parts.
 - Always provide the wheelchair serial number to assist in ordering the correct replacement parts.

**CAUTION!****Risk of injuries and damage to mobility device due to unapproved components and accessory parts**

- Seating systems, additions and accessory parts which have not been approved by Invacare for use with this mobility device can affect the tipping stability and increase tipping hazards.
- Only ever use seating systems, additions and accessory parts which have been approved by Invacare for this mobility device.

- Seating systems which are not approved by Invacare for use with this mobility device do not, under certain circumstances, comply with the valid standards and could increase the flammability and the risk of skin irritation.
- Only use seating systems that have been approved by Invacare for this mobility device.



CAUTION!

Risk of injuries and damage to mobility device due to unapproved components and accessory parts

Electrical and electronic components which have not been approved by Invacare for use with this mobility device can cause fire hazards and lead to electromagnetic damage.

- Only ever use electrical and electronic components which have been approved by Invacare for this mobility device.

Batteries which have not been approved by Invacare for use with this mobility device can cause chemical burns.

- Only ever use batteries which have been approved by Invacare for this mobility device.



CAUTION!

Risk of injuries, and damage to the mobility device, if unapproved backrests are used

A retrofitted backrest which is not approved by Invacare for use with this mobility device may overload the backrest tube and thus increase the risk of injuries and of damage to the mobility device.

- Please contact your Invacare specialist provider who will perform risk analyses, calculations, stability checks etc. to ensure that the backrest can be used safely.



CE marking of the mobility device

- The conformity assessment/CE marking was carried out according to the respective valid regulations and only applies to the complete product.
- The CE marking is invalidated if components or accessories are replaced or added that have not been approved for this product by Invacare.
- In this case, the company that adds or replaces the components or accessories is responsible for the conformity assessment/CE marking or for registering the mobility device as a special design and for the relevant documentation.



Important information about maintenance work tools

- Some maintenance work which is described in this manual and can be carried out by the user without problems require the correct tools for proper work. If you do not have the correct tool available we do not recommend that you try to carry out the relevant work. In this case, we urgently recommend that you contact an authorized specialist workshop.

2.7 Safety Information on Wheelchairs with a Lifter



WARNING!

Risk of injury by moving parts

- Never let objects get caught in the space underneath a raised lifter.
- Make sure that neither you nor anyone else is injured by placing hands, feet or other body extremities under the raised seat.
- Should you not be able to view under the seat, for example, due to limited manoeuvrability, turn the wheelchair once on its own axle before you lower the seat. This will allow you to make sure that nobody is located in the danger zone.



CAUTION!

Risk of malfunction of the lifter module

- Inspect the lifter module at regular intervals to make sure there are no foreign objects or visible damage, and to make sure the electric plugs are firmly inserted into their sockets.



CAUTION!

Damage to wheelchair caused by one-sided loading on lifter pillar

- One-sided loading occurs if the seat is raised and/or tilted. Always return your seat backrest to the upright position and the seat tilting to the horizontal position before ascending slopes. Never subject the lifter pillar to continuous single-sided loading. The raising and tilting function of the seat only provides additional rest positions.



CAUTION!

Risk of injury if the wheelchair tips over

- Never exceed the maximum permissible load (see chapter *11 Technical Data, page 128*).
- Avoid dangerous driving situations when the lifter is in a raised position, such as trying to overcome obstacles like curbs or driving up or down steep gradients.
- Never lean out of the seat when the lifter is raised.
- Inspect the lifter module at least once a month to make sure the automatic speed reduction function, which reduces the speed of the wheelchair when the lifter is raised, is working properly (see chapter *Powered Seating System*). Notify your authorized provider immediately if it is not working properly.



Important information regarding speed reduction with raised lifter

– If the lifter has been raised above a certain point, the drive electronics considerably reduces the speed of the wheelchair. If speed reduction has been activated, drive mode can only be used to carry out minor movements of the wheelchair and not for regular driving. To drive normally, lower the lifter until the speed reduction has been deactivated again. See chapter *Powered Seating System* for details.

2.8 Safety information on wheelchairs with Recaro seats and AJ Optimist seats

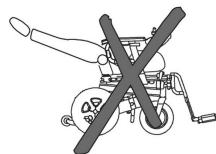


CAUTION!

Risk of injury if the wheelchair tips over

The center of gravity of a Recaro seat or AJ Optimist seat is higher than that of other seats. These seats are also heavier than other seating systems. The backrest can be leaned back 90° and 60° respectively. For these reasons there is an increased risk of tipping over.

– Never lean the backrest backward more than 30° degrees, and never exceed 15° when driving the wheelchair.



More than 30°
NEVER!!



15°-30°
Standstill!



0°-15°
Driving

3 Product Overview

3.1 Intended Use

This mobility device was designed for adults and adolescents whose ability to walk is impaired, but who are still in terms of their eyesight and physically and mentally able to operate an electric mobility device.

3.2 Indications

The use of this power wheelchair is recommended for the following indications:

- The inability or a greatly restricted ability to walk within the scope of the basic requirement to be able to move within one's own four walls.
- The need to leave the dwelling place in order to get some fresh air during a short walk or to reach those places generally to be found at close distance to the dwelling and where everyday business is carried out.

Provision of power wheelchairs for interior and exterior areas is advisable if the use of hand-operated wheelchairs is no longer possible on account of the disability, yet proper operation of an electromotive drive unit is still practicable.

Contraindications

There are no contraindications known.

3.3 Type Classification

This vehicle has been classified according to EN 12184 as a **class B mobility product** (for indoor and outdoor areas). It is therefore compact and agile enough for indoor areas, but also able to overcome many obstacles in outdoor areas.

3.4 Labels on Product

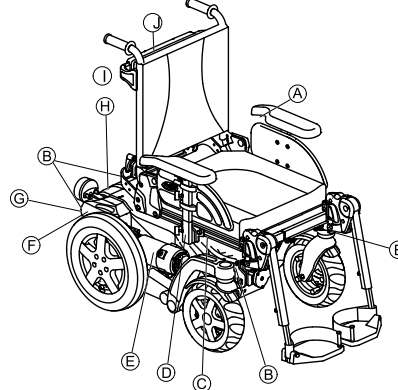





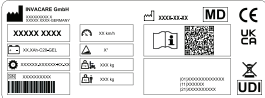






Fig. 3-1





<p>A</p>		<p>If the mobility device is fitted with a tray, it is imperative that it is removed and safely stored when transporting the mobility device in a vehicle.</p> <p>i The color of the left and middle rectangles and cross bar is red. The color of the right rectangle is green.</p>
<p>B</p>	<p>Identification of the tie-down points at the front and back:</p> 	<p>If the symbol appears on a bright yellow sticker, the tie-down point is suitable for fixation of the mobility device in a vehicle for use as a vehicle seat.</p>













<p>C</p>		<p>Warning regarding the use of the lifter</p> <p>For details see below</p> <p>i The color of the rectangles and diagonal bars is red on product labels.</p>
<p>D</p>		<p>Indication of the maximum width to which the armrest can be set</p>
<p>E</p>		<p>Identification of the position of the coupling lever for driving and push operation (only the right side is visible in the picture).</p> <p>For details see below.</p> <p>i The color of the symbol background is blue on product labels.</p>
<p>F</p>		<p>Identification label sticker on the chassis at the rear right.</p> <p>For details see below.</p>







<p>Ⓒ</p>		<p>Warning not to use the cable loop as an tie-down point.</p> <p>i The color of the circle with diagonal bar is red on product labels.</p>
<p>Ⓗ</p>		<p>Warning that the mobility device may not be used as a vehicle seat.</p> <p>This mobility device does not satisfy the requirements of ISO 7176-19.</p> <p>i The color of the symbol background is blue on product labels.</p> <p>The color of the circle with diagonal bar is red on product labels.</p>



<p>ⓘ</p>		<p>Indication of pinch points that could occur on the mobility device</p> <p>i The color of the symbol background is yellow on product labels.</p>
<p>ⓘ</p>		<p>Indication not to strain back with more than 6 kg.</p> <p>i The color of the symbol background is yellow on product labels.</p>

Explanation of Symbols on Labels

	<p>Manufacturer</p>
	<p>Date of manufacture</p>
	<p>European Conformity</p>
	<p>UK Conformity Assessed</p>

	Medical device
	Serial number
	WEEE Conformity
	Unique Device Identification
	Battery type
	Factory setting
	Maximum speed
	Rated slope
	Unladen weight
	Maximum user weight
	Read the user manual
	QR code contains link to user manual

	Do not lean out when the lifter is raised!
	Do not drive up or down slopes when the lifter is raised!
	Do not allow any body parts to get under a raised seat!
	Never drive with two people!
	Never drive over uneven surfaces when the lifter is raised!
	<p>This symbol indicates the “Drive” position of the coupling lever. In this position the motor is engaged and the motor brakes are operational. You can drive the mobility device.</p> <ul style="list-style-type: none"> Note that for driving purposes both motors must always be engaged.

	<p>This symbol indicates the “Push” position of the coupling lever. In this position the motor is disengaged and the motor brakes are not operational. The mobility device can be pushed by an attendant and the wheels turn freely.</p> <ul style="list-style-type: none"> • Note that the remote must be switched off. • Also note the information provided in section 6.9 <i>Pushing the mobility device in freewheel mode</i>, page 99.
	<p>Read the user manual. This symbol appears on different labels and positions.</p>

- 3 Armrest
- 4 Battery case (rear)
- 5 Drive wheel
- 6 Drive motor (with engaging lever)
- 7 Remote
- 8 Legrests
- 9 Caster wheel
- 10 Suspension, rear (both not visible in illustration, adjustable for Storm4 X-plore only)
- 11 Suspension, center (Storm4 X-plore only)

3.5 Main parts of the wheelchair



- 1 Headrest
- 2 Backrest

3.6 User Inputs

Your mobility device may be fitted with one of several different user inputs. For information on the different functions and how to operate a particular user input, refer to its corresponding user manual (enclosed).

3.7 The Lifter

The electric lifter is operated from the remote. Refer to the remote manual for more information.



Information regarding operation of the lifter at temperatures of less than 0 °C

- Invacare mobility devices are fitted with safety mechanisms that prevent capacity overload of the electronic components. At operating temperatures below freezing point this can, in particular, lead to the lifter actuator being shut down after approx. 1 second operating time.
- The lifter can be raised or lowered gradually by repeatedly operating the joystick. In many cases this generates sufficient heat for the actuator to operate as normal.



CAUTION!

Risk of tipping, if the speed limiter sensors fail when the lifter is raised

- If you find that the speed reduction function is not working when the lifter is raised, do not drive with the lifter raised and immediately contact an authorized Invacare provider.



Limit switch

- If the lifter is raised above a certain point you can adjust the seat and backrest angles only at a combined total of max. 15° to ensure a safe driving behavior. The set-up allows full tilt and backrest adjustment when the lifter is down. In case the tilt and backrest angle exceed 15° (for example, 10° tilt and 10° backrest recliner), the lifter function is disabled.

4 Accessories

4.1 Posture Belts

A posture belt is an option which can either be fixed to the mobility device ex-works or can be retrofitted by your specialist provider. If your mobility device is fitted with a posture belt, your specialist provider will have informed you about fitting and usage.

The posture belt is used to help the mobility device user keep an optimum seating position. Correct use of the belt assists the user in sitting securely, comfortably and well-positioned in the mobility device, especially for such users who do not have such a good sense of balance while sitting.



We recommend using the posture belt whenever the mobility device is used.

4.1.1 Types of posture belts

Your mobility device can be fitted with the following posture belt types ex-works. If your mobility device has been fitted with a different belt to those listed below, please ensure that you have received the manufacturer's documentation with regard to correct fitting and use.

Belts with metal buckle, adjustable one side



Belts can only be adjusted on one side which can result in the buckle not sitting centrally.

Belt with plastic buckle, adjustable both sides



Belt can be adjusted on both sides. This means that the buckle can be centrally positioned.

Belt with metal buckle, adjustable both sides



Belt can be adjusted on both sides. This means that the buckle can be centrally positioned.

4.1.2 Adjusting Posture Belt Correctly



The belt should be tight enough to ensure that you are sitting comfortably and that your body is in the correct sitting position.

1. Ensure that you are sitting correctly, which means that you are sitting right at back of seat, your pelvis is positioned erect and as symmetrically as possible, not to front, to side or at one edge of seat.
2. Position posture belt so that your hipbones can be easily felt above belt.
3. Adjust belt length using one of adjustment aids described above. The belt should be adjusted so that you can fit a flat hand between belt and your body.
4. Buckle should be positioned as centrally as possible. In doing so, carry out adjustments on both sides as much as possible.
5. Check your belt every week to ensure that it is still in good working condition, to ensure it has no damage or wear, and that it is fixed properly to mobility device. If belt is only fastened with a bolted connection, ensure that connection has not loosened or come undone. You can find more information about maintenance work on belts in the service manual, which is available from Invacare.

4.2 Using Cane Holder

If your mobility device is fitted with a cane holder, it can be used for the safe transport of a walking cane, underarm or forearm crutches. The cane holder consists of a plastic container (bottom) and a hook-and-loop fastener (top).



CAUTION!

Risk of Injury

A walking cane or crutches that are not secured during transport (on the user's lap, for example) can cause injury to the user or other persons.

- During transport, walking canes or crutches should always be secured using a cane holder.

1. Open upper hook-and-loop fastener.
2. Place lower end of the walking cane or crutches in container at bottom.
3. Walking cane or crutches can be secured at upper end using hook-and-loop fastener.

4.3 Using KLICKfix Adapter

Your mobility device can be fitted with the mini-adapter from the Rixen + Kaul KLICKfix system. To this you can attach various accessories such as the cellphone case supplied by Invacare, which you can use to transport your cellphone, sports glasses etc.



Risk posed by unsecured accessories

Accessories can fall off and get lost if they are not properly secured.

- Check that the accessory is correctly locked in and seated securely every time you use the mobility device.

- !** **Risk of breakage due to excessive load**
The KLICKfix adapter can break if too great a load is applied.
- The maximum permitted load on the KLICKfix adapter is 1 kg.

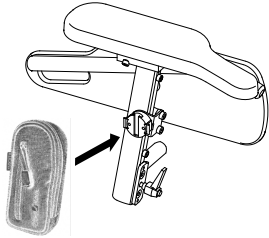


Fig. 4-1

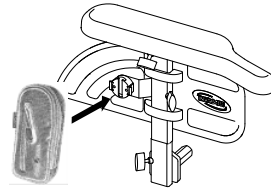


Fig. 4-2

Securing Accessory

1. Push accessory into KLICKfix adapter.
Accessory locks in securely.

Removing Accessory

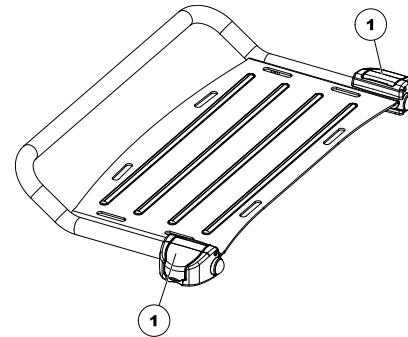
1. Press red button and remove accessory.

The adapter can turn in 90° steps, allowing you to attach an accessory from any of four different directions. Please refer to the installation instructions which are available from your Invacare provider or directly from Invacare.

More information on the KLICKfix system is available at <http://www.klickfix.com>.

4.4 Adjusting or removing the luggage carrier

- !** **Risk of damage as a result of collisions**
Parts of the mobility device may be damaged if the luggage carrier collides with the seat during seat angle or backrest adjustment.
- Ensure that the luggage carrier is out of the range of both seat angle and backrest adjustment.
- !** **Risk of breakage due to excessive load**
The luggage carrier can break if too great a load is applied.
- The maximum permitted load on the luggage carrier is 10 kg.



1. Open the clamp levers (1) of the luggage carrier bracket.
2. Slide the luggage carrier forward or backward or remove it.
3. Close the clamp levers of the luggage carrier bracket.

5 Setup

5.1 General setup information

**WARNING!****Risk of death, serious injury, or damage**

Continued use of the mobility device that is not set to the correct specifications may cause erratic behavior of the mobility device resulting in death, serious injury, or damage.

- Performance adjustments should only be made by professionals of the healthcare field or persons fully conversant with this process and the driver's capabilities.
- After the mobility device has been set-up/adjusted, check to make sure that the mobility device performs to the specifications entered during the set-up procedure. If the mobility device does not perform to specifications, IMMEDIATELY turn the mobility device Off and re-enter set-up specifications. Contact Invacare, if mobility device still does not perform to correct specifications.

**WARNING!****Risk of death, serious injury, or damage**

Attaching hardware that is loosely secured or missing could cause instability resulting in death, serious personal injury, or property damage.

- After ANY adjustments, repair or service and before use, make sure that all attaching hardware is present and tightened securely.

**WARNING!****Risk of injury or damage**

Incorrect set up of this mobility device performed by users/caregivers or unqualified technicians can result in injury or damage.

- DO NOT attempt to set up this mobility device. Initial set up of this mobility device MUST be performed by a qualified technician.
- Adjustment by the user is only recommended after they have been given appropriate guidance by the healthcare professional.
- DO NOT attempt to carry out the work if you do not have the listed tools available.

**CAUTION!****Damage to mobility device and accident hazard**


It is possible that collisions can occur between mobility device components due to various combinations of adjustment options and their individual settings


- The mobility device is fitted with an individual, multiply adjustable seating system including adjustable legrests, armrests, a headrest or other options. These adjustment options are described in the following chapters. They are used to adapt the seat to the physical requirements and the condition of the user. When adapting the seating system and the seat functions to the user, ensure that no mobility device components collide.

! **IMPORTANT!**


The mobility device is manufactured and configured individually to the specifications of the order. The assessment must be performed by a healthcare professional according to the user's requirements and health conditions.

- Consult a healthcare professional if you intend to adapt the mobility device configuration.
- Any adaptation should be performed by a qualified technician.


 Initial setup should always be done by a healthcare professional. Adjustment by the user is only recommended after they have been given appropriate guidance by the healthcare professional.

 Note that there may be sections in this user manual, which are not relevant to your product, since this manual applies to all existing modules (on the date of printing).

Electrical adjustment options

 Refer to the user manual for your remote for more information on operating electrical adjustment options

Recaro® seats and AJ Optimist seats

 For more information on a Recaro® seat or AJ Optimist seat, refer to the separate user manuals that come with the seats.

5.2 Adjustment Possibility for Remote

The following information is valid for all seating systems.

**CAUTION!**

Risk of the remote being pushed backwards during an accidental collision with an obstacle, such as a doorframe or table, and the joystick being jammed against the armpad if the position of the remote is adjusted and all screws are not completely tightened

This will cause the mobility device to drive forward uncontrollably and potentially injure the mobility device user and any person standing in the way.

- When adjusting the position of the remote, always make sure to tighten all screws securely.
- If this should accidentally happen, immediately switch the mobility device electronics OFF at the remote.

**CAUTION!****Risk of Injury**

When leaning on the remote, for example, when transferring into or out of the wheelchair, the remote holder may break and the user may fall out of the chair.

- Never lean on the remote as a support for, for example, transfer.

5.2.1 Adjusting Remote for Length of User's Arm

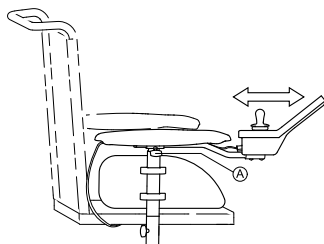


Fig. 5-1

1. Loosen wing screw (A).
2. Adjust component to desired position.
3. Tighten wing screw.

5.2.2 Adjusting Remote Height

only for Swing-Away and Swing In/Out Remote Holders

Swing-Away Remote Holder



- 6 mm Allen key

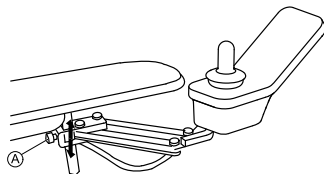


Fig. 5-2

1. Loosen screw (A).
2. Adjust component to desired position.
3. Tighten screw.

Swing In/Out Remote Holder



- 3 mm Allen key

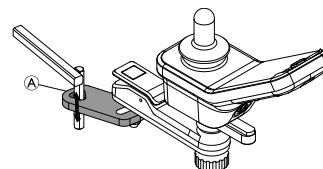


Fig. 5-3

1. Loosen screw (A).
2. Adjust component to desired position.
3. Tighten screw.

5.2.3 Adjusting Remote Offset

The remote can be adjusted by 20 mm sidewise.



- 3 mm Allen key

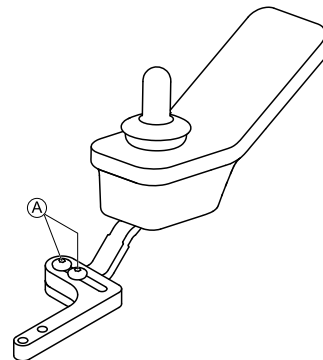


Fig. 5-4

1. Loosen screws (A).
2. Adjust component to desired position.
3. Tighten screws.

Swing In/Out Remote Holder

-
- 10 mm wrench
-

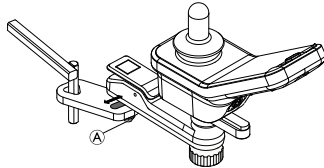


Fig. 5-5

1. Loosen nut (A).
2. Adjust component to desired position.
3. Tighten nut.

5.2.4 Swivelling Remote to Side

If your mobility device is fitted with a swivelling remote holder, then the remote can be moved away to the side, for example, to drive up close to a table.

Swing-Away Remote Holder

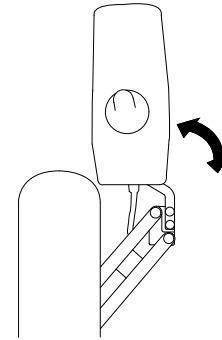


Fig. 5-6

1. Push remote to swivel remote holder to the side.

Swing In/Out Remote Holder

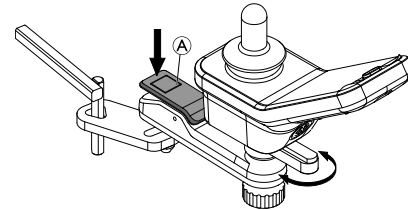


Fig. 5-7

1. Push release button (A) to swing remote in or out.

5.3 Adjusting Standard Armrests (Until April 2017)

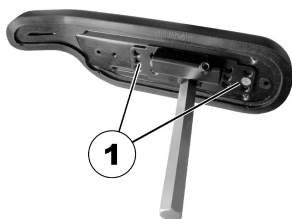
5.3.1 Changing the arm support position



Tools:

- 1 x Allen key 3 mm

The arm support has 12 possible positions.

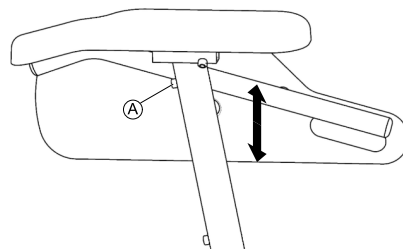


1. To change the position of the arm support, loosen the screw (1) and remove it.
2. The position of the arm support is adjusted by selecting a combination of screw holes in the arm support and the drill holes in the fixing plate.
3. Reposition the screws and tighten.

5.3.2 Setting height of armrests



- 3 mm Allen key



1. Loosen screw (A).
2. Adjust armrest to desired height.
3. Re-tighten screw.

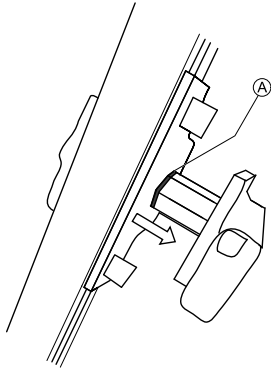
5.3.3 Adjusting width of armrests



WARNING!

Serious risk of injury if one of the armrests falls out of its bracket because they have been adjusted to a width which exceeds the permissible value

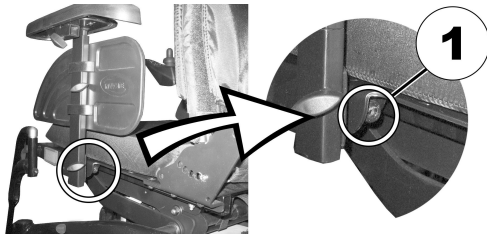
- The width adjustment is fitted with red markings (A) and the word "STOP". The armrests must never be pulled out further than the point at which the word "STOP" is completely legible.
- Always tighten the fixing screws properly once adjustments have been completed.



Depending on the side, the screw is accessible from the front or the rear.



- 8 mm Allen key



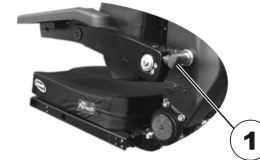
1. Loosen screw (1).
2. Adjust armrest to required position.
3. Re-tighten screw.
4. Repeat this procedure for the second armrest.

5.4 Adjusting Parallel Sliding Armrests (Until April 2017)

5.4.1 Setting the height of the parallel sliding armrests

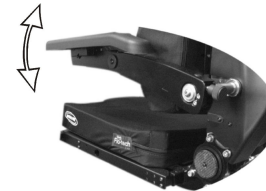
The height of the parallel sliding armrest is set using the armrest angle.

1.



Release the knob to adjust the armrest angle (1).

2.



Set the angle for the armrest.

3. Retighten the knob.

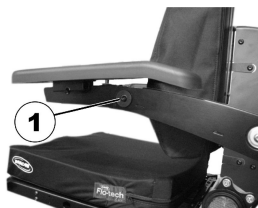
After adjusting the armrest height, the angle of the armpad needs to be adjusted. Refer to *5.4.2 Adjusting angle of armpad on parallel sliding armrests*, page 37.

5.4.2 Adjusting angle of armpad on parallel sliding armrests



- 5 mm Allen key

1.



Loosen screws (1).

2.



Set angle for armrest.

3. Re-tighten screws. Make sure that Nordlock washers used are re-inserted.

5.4.3 Adjusting the width of the parallel sliding armrests

The parallel sliding armrests can be adapted to the backrest in eight widths.



Tools:

- 4 mm Allen key

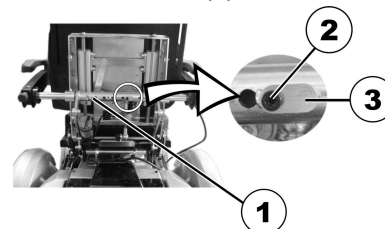
1.



Undo the bolts on both sides of the backrest cover (1). The photograph only shows the bolts on the left-hand side.

2. Remove the backrest cover (2).

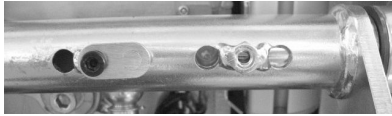
3.



On the torque support, loosen the locating pin (3) bolt (2) with the Allen key.

4. Reduce the load on the armrest by raising it slightly and then remove the locating pin.

5.



Adjust the armrest width.

The possible positions for the armrest are predefined by the drill-holes in the torque support and the armrest axel.

6. Insert the locating pin.
7. Retighten the screw.
8. Repeat the procedure for the other armrest.
- 9.



Replace the backrest cover (2). When doing so, ensure that the recesses in the sides are located correctly.

10. Retighten the bolts on both sides of the backrest cover (1) again.

The photograph only shows the bolts on the left-hand side.

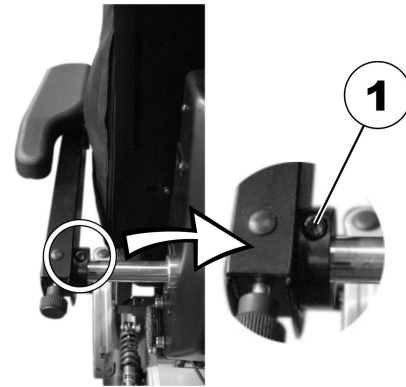
5.4.4 Adjusting the mobility of the parallel sliding armrests

The flexibility of the parallel sliding armrest can be adjusted to easier or stiffer.



Tools:

- 5 mm Allen key



1. To make the armrest easier to move, release the bolt of the adjusting wrench (1) with the Allen key.
2. To make the armrest more difficult to move, tighten the bolt of the adjusting wrench (1) with the Allen key.

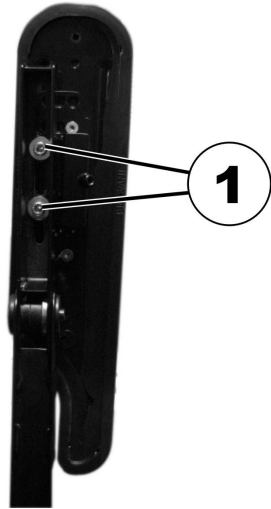
5.4.5 Adjusting the arm support positions for the parallel sliding armrests



Tools:

- 5 mm Allen key

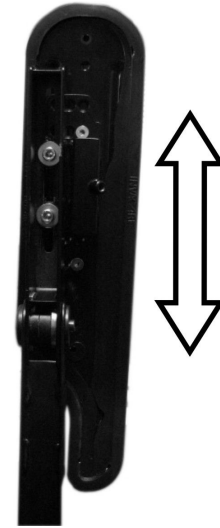
1.



Put the armrest in the vertical position.

2. Release the interior bolts (1) with the Allen key.

3.



Position the armrest horizontally.

4. Re-tighten the bolts.
Make sure that the Nordlock washers used are re-inserted.

5.5 Adjustment Possibilities for Nucleus Midline Holder



WARNING!

Risk of Injury or Death

Loose small parts can lead to choking hazard that may result in injury or death.

- Do not remove any small parts except to replace the joystick knob.
- Do not leave removed joystick knob unattended.
- Closely supervise children, pets or people with physical/mental disabilities.



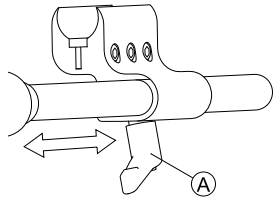
CAUTION!

Risk of Injury and Damage

Remaining burrs and missing end caps after modifications on rods, such as shortened rod, can lead to injury or damage.

- Deburr cut after cutting excessive length.
- Re-install end cap after deburring.
- Check end cap for tight fitting.

5.5.1 Adjusting Depth of Midline Holder



1. Loosen lever (A).
2. Shift midline holder to desired position.
3. Tighten lever.

5.5.2 Adjusting Height of Nucleus Midline Holder

You can adjust the height of the nucleus midline holder in two ways:

- Adjust it together with the armrest height. Refer to corresponding armrest chapters.
- Adjust the height of the nucleus midline holder only. Refer to section below.



- 3/16 inch Allen key

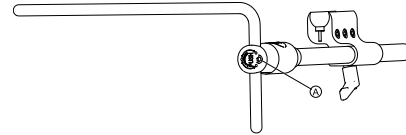


Fig. 5-8

1. Loosen screw (A).
2. Adjust nucleus to desired height.
3. Tighten screw.

5.5.3 Adjusting Joystick/Display Position on Nucleus Midline Holder

DLX-REM110, DLX-REM2XX, DLX-REM400



- 4 mm Allen key
- 8 mm wrench

Tilting Remote

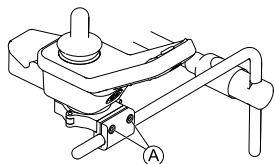


Fig. 5-9 Example of DLX-REM400 adjustment. DLX-REM110, DLX-REM211 and DLX-REM216 are adjusted the same way.

1. Loosen screws (A).
2. Position remote on nucleus.
3. Tighten screws.

Rotating Remote

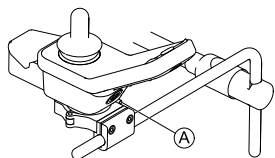



Fig. 5-10 Example of DLX-REM400 adjustment. DLX-REM110, DLX-REM211 and DLX-REM216 are adjusted the same way.

1. Loosen screw (A).
2. Rotate remote in clamp to desired position.
3. Tighten screw.

DLX-REM500

-
-  • 3/16 inch Allen key
-

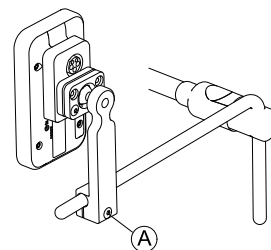



Fig. 5-11

1. Loosen screw (A).
2. Position display on nucleus.
3. Tighten screw.

DLX-CR400 and DLX-CR400LF

Tilting Remote

-
-  • 4 mm Allen key
-

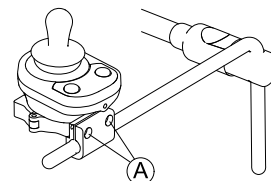


Fig. 5-12

1. Loosen screws (A).
2. Position remote on nucleus.
3. Tighten screws.

Rotating Remote



- 4 mm Allen key
- 8 mm wrench

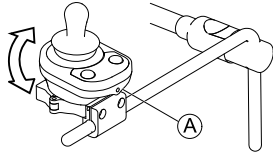


Fig. 5-13

1. Loosen screw Ⓐ (not shown in picture).
2. Rotate remote in clamp to desired position.
3. Tighten screw.

ASL Components on Nucleus Tray



- 3/16 inch Allen key

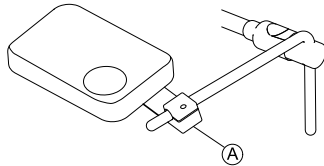


Fig. 5-14 Graphic serves as an example.

1. Loosen screw Ⓐ.
2. Position joystick on nucleus.
3. Tighten screw.

ASL Components on Nucleus Only



- 5/32 inch Allen key

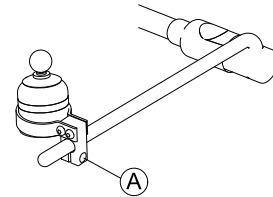


Fig. 5-15 Graphic serves as an example.

1. Loosen screw Ⓐ.
2. Position joystick on nucleus.
3. Tighten screw.

5.6 Adjusting Manual Chin Control



WARNING!

Risk of Injury or Death

Small parts can lead to choking hazard that may result in injury or death.

- Do not remove any small parts.
- Closely supervise children, pets or people with physical/mental disabilities.



CAUTION!

Risk of Injury and Damage

Remaining burrs and missing end caps after modifications on rods, such as shortened rod, can lead to injury or damage.

- Deburr cut after cutting excessive length.
- Re-install end cap after deburring.
- Check end cap for tight fitting.

5.6.1 Adjusting Extremity Control Joystick

Adjusting Joystick Orientation

The joystick can be turned through 360 degrees. A slot on the side allows you to angle the joystick at 90 degrees.

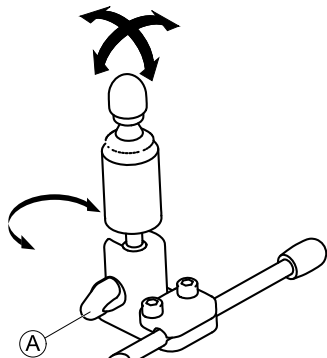


Fig. 5-16

1. Loosen hand screw (A).
2. Turn underpart of joystick to position slot.
3. Adjust joystick orientation. If desired, lock joystick in 90 degree angle in slot.
4. Tighten hand screw.

Adjusting Position on Holder



- 5/32 inch Allen key

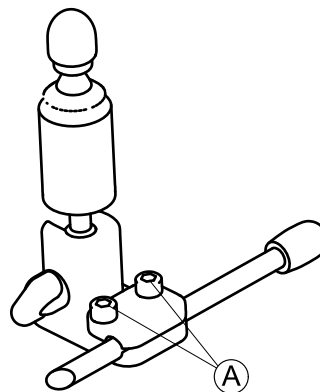


Fig. 5-17

1. Loosen screws (A).
2. Position joystick on holder.
3. Tighten screws.

Adjusting Depth and Height

Refer to 5.6.3 *Adjusting Swing-Away Mechanism*, page 45.

5.6.2 Adjusting Egg Switch

Adjusting Switch Orientation

The egg switch can be turned through 360 degrees.



- 7/16 inch wrench

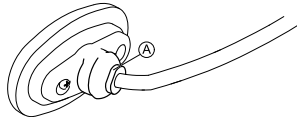


Fig. 5-18

1. Loosen nut (A).
2. Adjust egg switch orientation.
3. Tighten nut.

Adjusting Depth and Height

Refer to 5.6.3 *Adjusting Swing-Away Mechanism*, page 45.

5.6.3 Adjusting Swing-Away Mechanism



WARNING!

Risk of Injury or Death

Small parts can lead to choking hazard that may result in injury or death.

- Do not remove any small parts.
- Closely supervise children, pets or people with physical/mental disabilities.



CAUTION!

Risk of Injury and Damage

Remaining burrs and missing end caps after modifications on rods, such as shortened rod, can lead to injury or damage.

- Deburr cut after cutting excessive length.
- Re-install end cap after deburring.
- Check end cap for tight fitting.

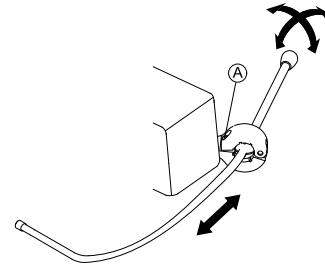
The swing-away mechanism can be used for different options such as:

1529686-AA

- PROTON wings of head array
- Extremity control joystick for chin control
- Egg switch



- 5/32 inch Allen key



Adjusting Depth

1. Loosen screw (A).
2. Adjust rod to desired depth.
3. Tighten screw.

Adjusting Position

The swing-away mechanism can be turned through 360 degrees.

1. Loosen screw (A).
2. Adjust to desired position.
3. Tighten screw.

5.7 Adjusting Powered Chin Control



WARNING!

Risk of Injury or Death

Small parts can lead to choking hazard that may result in injury or death.

- Do not remove any small parts.
- Closely supervise children, pets or people with physical/mental disabilities.



CAUTION!

Risk of Injury and Damage

Remaining burrs and missing end caps after modifications on rods, such as shortened rod, can lead to injury or damage.

- Deburr cut after cutting excessive length.
- Re-install end cap after deburring.
- Check end cap for tight fitting.

5.7.1 Adjusting Extremity Control Joystick

See “Adjusting Joystick Orientation” in 5.6.1 *Adjusting Extremity Control Joystick*, page 44.

5.7.2 Adjusting Joysticks and Switches on Linkage

Positioning Joysticks / Switches



Risk of damage to screws

If you tighten screws to an improper torque, they might either come loose or get damaged.

- Tighten the screws to a torque of 3 Nm ± 10 %.



- 4 mm Allen key

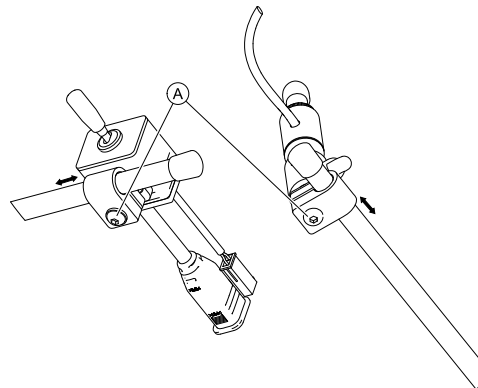


Fig. 5-19

1. Loosen screws Ⓐ.
2. Move joystick or switch to desired position on the linkage.
3. Tighten screws.

Positioning Piko Buttons



Risk of damage to screws

If you tighten screws to an improper torque, they might either come loose or get damaged.

- Tighten the screws to a torque of 3 Nm ± 10 %.



- 4 mm Allen key
- 7/16 inch wrench

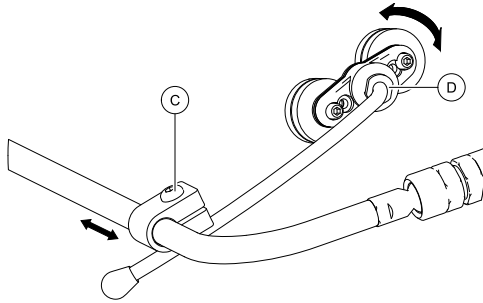


Fig. 5-20

1. Loosen screw ©.
2. Move holder to desired position.
3. If necessary, loosen nut ④.
4. Adjust holder orientation.
5. Tighten screw © and nut ④.

Adjusting Height And Depth of Linkage



- 3 mm Allen key

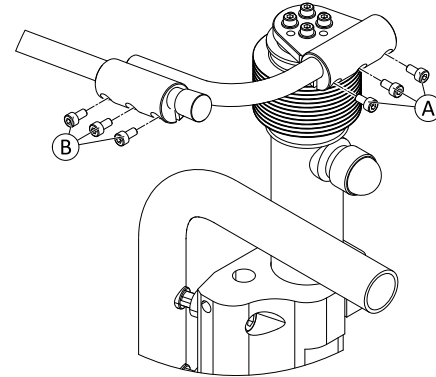


Fig. 5-21

1. Loosen screws ① (height adjustment) or ② (depth adjustment).
2. Move linkage to desired position.
3. Tighten screws.

Adjusting Linkage Orientation



This section only applies to variants with ball joints.

You can additionally adjust the position of joysticks and remote via ball joints in the linkage. The ball joints are freely movable and offer you infinite adjustment possibilities.



Risk of damage to ball joints

If you tighten ball joints to an improper torque, they might either come loose or get damaged.
– Tighten the ball joints to a torque of 35 Nm.



- 19 mm wrench (2x)

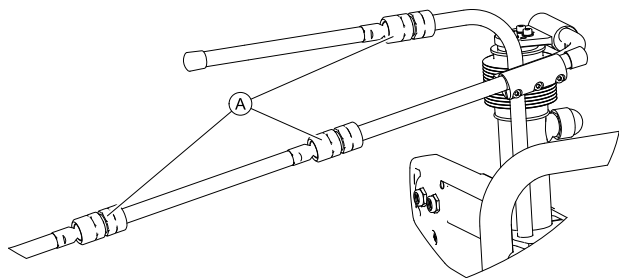


Fig. 5-22

1. Loosen ball joint (A).
2. Position linkage.
3. Tighten ball joint.

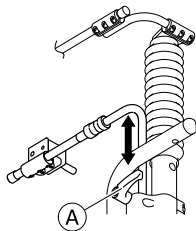
5.7.3 Adjusting Height of Linkage Switch



Risk of damage to clamping lever

If you tighten clamping lever to an improper torque, it might either come loose or get damaged.

– Tighten clamping lever only hand-tight.



1. Loosen clamping lever (A).
2. Adjust height of linkage switch.
3. Tighten clamping lever.

5.8 Adjustment Options for Modulite Seat Unit

5.8.1 Adjusting Armrest Height

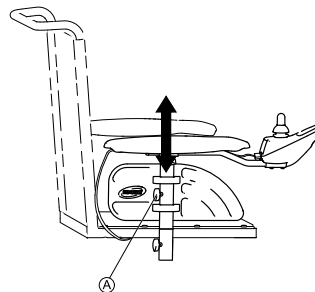


Fig. 5-23

1. Loosen wing screw (A).
2. Adjust component to desired position.
3. Tighten wing screw.

5.8.2 Adjusting Armrest Width

For mobility devices built before January 2022

**WARNING!**

Serious injury hazard if one of the armrests falls out of its bracket because they have been adjusted to a width which exceeds the permissible value

- The width adjustment is fitted with red markings **A** and the word "STOP". The armrests must never be pulled out further than the point at which the word "STOP" is completely legible.
- Always tighten the fixing screws properly once adjustments have been completed.

For mobility devices built after January 2022

A spring cotter prevents the armrest from falling out.

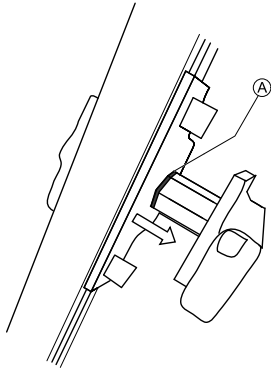


Fig. 5-24



Depending on the side, the screw is accessible from the front or the rear.



- 8 mm Allen key

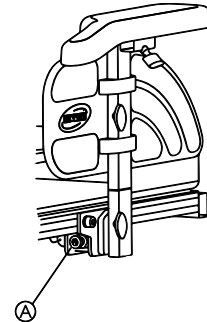


Fig. 5-25

1. Loosen screw **A**.
2. Adjust component to desired position.
3. Tighten screw.

5.8.3 Adjusting Armrest Depth

- 6 mm Allen key

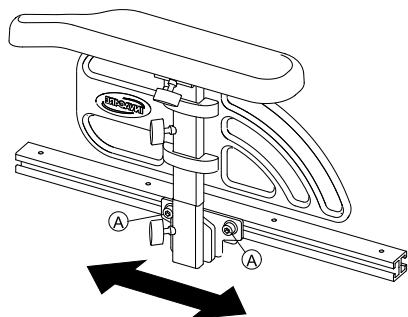


Fig. 5-26

1. Loosen screws (A) .
2. Adjust component to desired position.
3. Tighten screws.

5.8.4 Adjusting Armrest Height (Flip-Up Armrest)

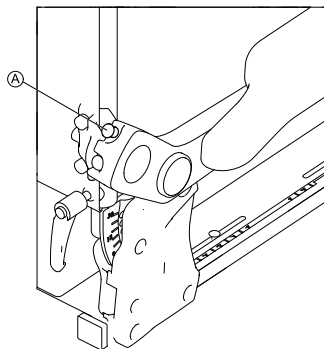


Fig. 5-27

1. Loosen thumb screw (A) .
2. Adjust component to desired position.
3. Tighten thumb screw.

5.8.5 Adjusting Armrest Height (Following Armrest)



Tools:

- 5 mm Allen key
- 13 mm wrench

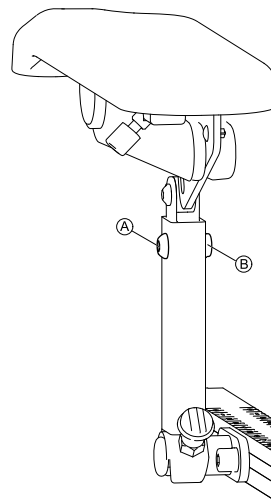


Fig. 5-28

1. Loosen and remove screw (A) and nut (B) .
2. Adjust component to desired position.
3. Insert and tighten screw and nut.

5.8.6 Changing Resistance (Flip-Up/Following Armrest)

The movement of the flip-up and following armrests can be set to have greater or less resistance.



Tools:

- 5 mm Allen key

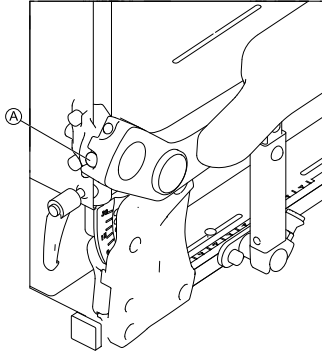


Fig. 5-29

1. To make armrest easier to move, loosen screw (A).
2. To make armrest more difficult to move, tighten screw (A).

5.8.7 Adjusting Arm Pad Angle (Flip-Up/Following Armrest)



Tools:

- 5 mm Allen key

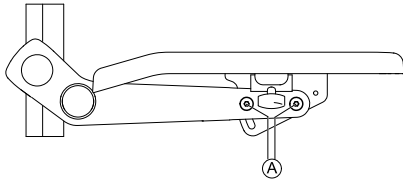


Fig. 5-30

1. Loosen screws (A).



Do not remove screws (A).

2. Adjust component to desired position.
3. Tighten screws.

5.8.8 Adjusting Arm Pad Position (Flip-Up Armrest)



- 5 mm Allen key

- 1.

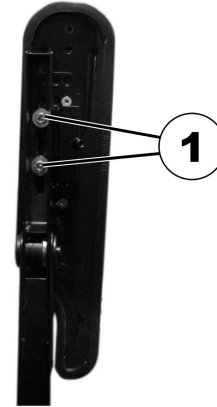


Fig. 5-31

1. Put component in vertical position.
2. Loosen interior screws (1).

3.

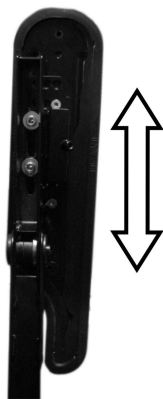


Fig. 5-32

Adjust component to desired position.

4. Tighten screws.
Make sure Nordlock washers used are re-inserted.

5.8.9 Adjusting Hip Support

The hip support can be combined with the flip-up armrest only.

Removing Hip Support

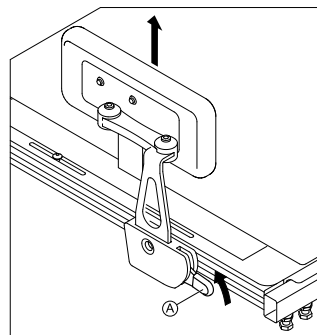


Fig. 5-33

1. Pull lever Ⓐ upwards.
2. Remove hip support from holder.

Inserting Hip Support

1. Insert hip support in holder.
2. Push lever Ⓐ downwards.
Ensure that hip support locks with an audible click.

Adjusting Position of Hip Support



Tools

- 5 mm Allen key

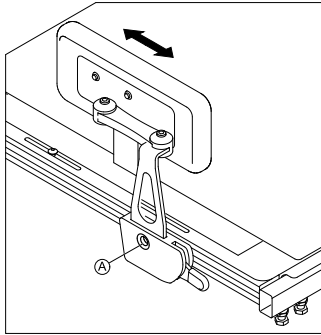


Fig. 5-34

1. Loosen screw ①.



Do not remove screw ①.

2. Adjust component to desired position.
3. Tighten screw.

Adjusting Width of Hip Support



Tools

- 2 x 5 mm Allen key

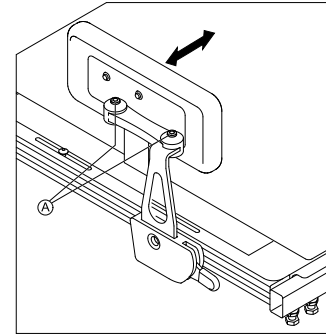


Fig. 5-35

1. Loosen screws ①.
2. Adjust component to desired position.



You can adjust the width only smaller than the seat width but not wider.

3. Tighten screws.

Adjusting Angle of Hip Support



Tools

- 5 mm Allen key

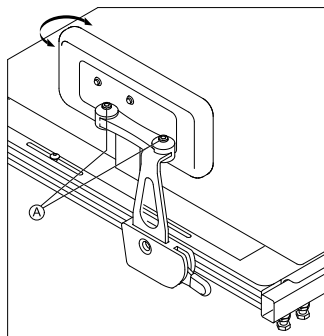



Fig. 5-36

1. Loosen screws Ⓐ.
2. Adjust component to desired position.
3. Tighten screws.

Adjusting Hip Pad Depth

-  Tools
- 10 mm wrench

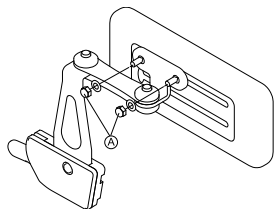


Fig. 5-37

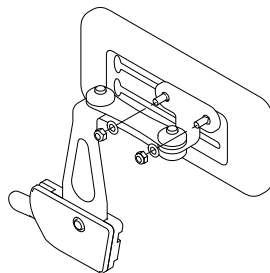


Fig. 5-38


1. Loosen screws Ⓐ.
2. Adjust component to desired position.
3. Tighten screws.

Adjusting Hip Pad Height

You can adjust the hip pad height in two ways:

- Via its mounting slots.
- Via its bracket.

Via Mounting Slots

-  Tools
- 10 mm wrench

1.

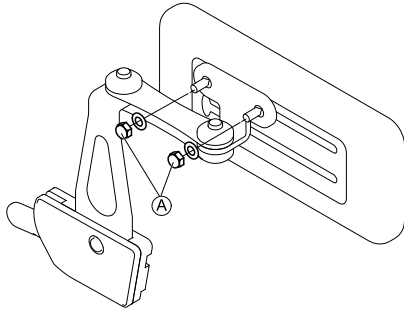


Fig. 5-39

Loosen screws (A).

2.

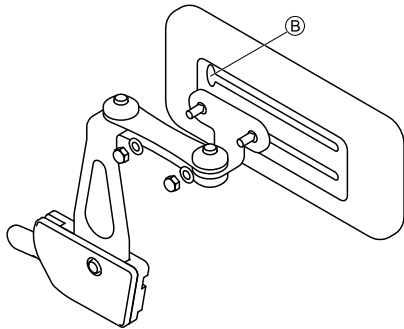


Fig. 5-40

Remove hip pad bracket from mounting slot via cut-out (B).

3. Insert hip pad bracket in other mounting slot.
4. Tighten screws.

Via Bracket



Tools

- 5 mm Allen key

1.

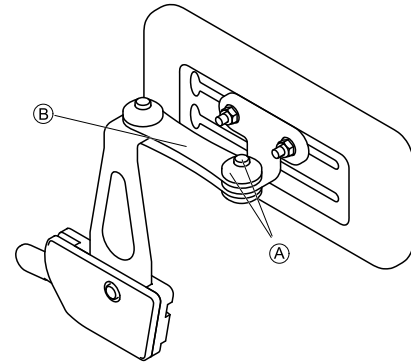


Fig. 5-41

1. Remove upper screw and friction cap (A).
2. Remove small friction link (B).

3.

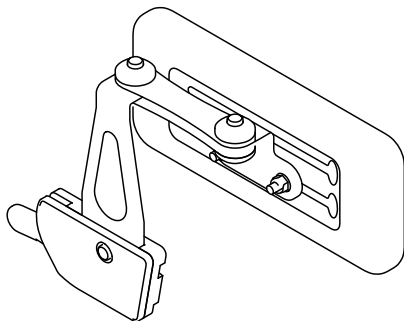


Fig. 5-42

Remove hip pad with bracket, turn upside down and reinstall.

4. Insert friction link, friction cap, screw and tighten.

5.8.10 Adjusting Seat Width

The telescopic seat support can be adjusted in four stages. The seat width can thus be adjusted together with the adjustable seat plate or the adjustable sling seat.

The description of how the width is adjusted is contained in the service manual for this mobility device. The service manual can be ordered from Invacare. However, they contain instructions for specially trained service technicians and describe operations that are not intended for the end user.

5.8.11 Adjusting the seat depth



The seat depth has a major influence on the selection of the center of gravity of the seat. This impacts its dynamic stability. If you make a major change to the seat depth the center of gravity of the seat must also be adjusted. See "Adjusting the center of gravity of the seat" in the service instructions for this mobility device. The service instructions can be ordered from Invacare. However, they contain instructions for specially trained technicians and describe operations that are not intended for the end user.

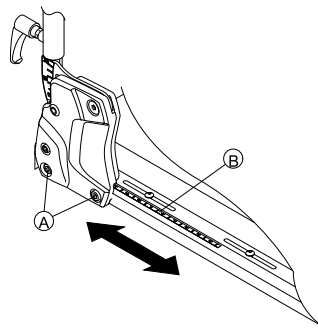


The numbers on the scale on the seat serve as a guide. They do not stipulate any dimensions such as seat depth in centimeters.

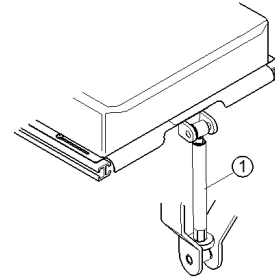


Tools:

- 6 mm Allen key



1. On both sides, loosen the bottom backrest screw (A).
Do not remove the screws!
2. Move the backrest to the required seat depth.
You can adjust the seat depth steplessly. Use scale (B) on the seat as a guide for this purpose.
Ensure that the same seat depth is set on both sides.
3. Re-tighten the screws.



The figure shows the position of the spindle (1) for manual seat angle adjustment.

5.9 Adjusting the seat angle



CAUTION!

Adjusting the seat tilt or the backrest angle changes the geometry of the mobility device and directly influences its dynamic stability!

– For details regarding dynamic stability, negotiating gradients and obstacles and the correct adjustment of seat tilt or backrest angle, refer to *6.5 Taking Obstacles, page 95* and *Driving up and down Gradients*.

5.9.1 Manually using spindle

The seat angle is adjusted by means of a spindle, which is to be found at the front underneath the seat frame.

When adjusting the seat angle it should be ensured that at least 1 cm of the threaded bolt always remains inside the spindle and is not completely unscrewed from the spindle.



It is easier to adjust the angle of the seat when there is nobody sitting in the wheelchair.

5.10 Adjusting Backrest



CAUTION!

Adjusting the seat tilt or the backrest angle changes the geometry of the mobility device and directly influences its dynamic stability!

– For details regarding dynamic stability, negotiating gradients and obstacles and the correct adjustment of seat tilt or backrest angle, refer to *6.5 Taking Obstacles, page 95* and *Driving up and down Gradients*.

5.10.1 Adjusting the back seat angle on the Easy-Adapt seating system



1. Adjust the angle by turning the hand wheel (1).

5.10.2 Adjusting Backrest Height

The following section describes the procedures for adjusting the height of the backrest plate.



The sling back is only available in fixed heights of 48 and 54 cm.



- 5 mm Allen key

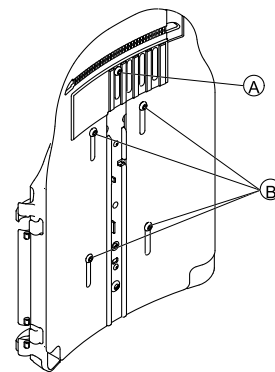



Fig. 5-43

1. Loosen screws Ⓐ and Ⓑ.
 Do not remove screws Ⓐ and Ⓑ.
2. Adjust component to desired position.
3. Tighten screws.

5.10.3 Adjusting Backrest Width

You can adjust the backrest plate width to a certain degree by adjusting the front plate, e.g. in order to adjust the backrest plate in line with the seat cushion. Fairly large adjustments must be made by a service technician to the rear plate and are outlined in the service manual for this mobility device.



The sling back is only available in two widths of 38-43 cm and 48-53 cm and, under certain circumstances, must be replaced for a width adjustment. For a replacement description, see the service manual for this mobility device. The service manual can be ordered from Invacare. However, they contain instructions for specially trained service technicians and describe operations that are not intended for the end user.

Note that if the sling back width is adjusted the backrest cushion must also be replaced.



- 5 mm Allen key

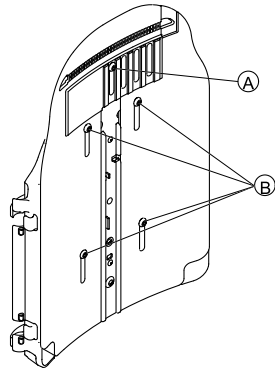


Fig. 5-44

1. Loosen and remove screw (A).
2. Loosen screws (B).



Do not remove screws (B).

3. Adjust component to desired position.
4. Insert screw (A).
5. Tighten screws.

5.10.4 Adjusting Backrest Angle



CAUTION!

Every change to the seat angle and the backrest angle alters the geometry of the power wheelchair and affects its dynamic stability

- For more information on stability, overcoming obstacles correctly, driving along inclines and slopes and the correct position of the backrest and seat angles, see the section 6.5 *Taking Obstacles*, page 95 and *Driving up and down Gradients*.



CAUTION!

Risk of falling out of the wheelchair

- When adjusting the backrest, it might move backward unexpectedly and you might fall out of the wheelchair.
- Do not rest against the backrest while adjusting it.



If the backrest is fitted with knobs instead of Allen screws, you do not need tools.

Width-Adjustable Backrest



- 6 mm Allen key

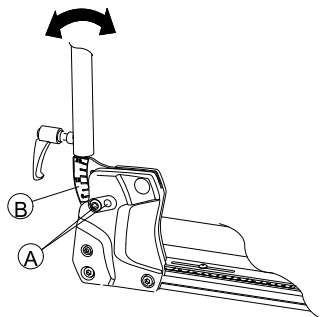


Fig. 5-45

1. Loosen and remove upper backrest screw (A) on both sides.
2. Adjust desired backrest angle in 3.8° steps. Use scale (B) on backrest for this purpose. Ensure that you set same angle on both sides.
3. Insert and tighten screw. Ensure you insert screw through one of holes of backrest bracket. Screw must be visible on inside of bracket and screw head must be flush with bracket.

Simple Backrest



- 6 mm Allen key

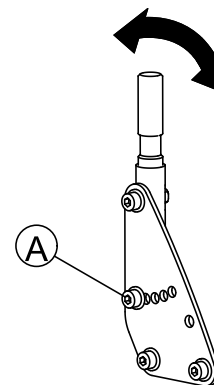


Fig. 5-46

1. Loosen and remove middle backrest screw (A) on both sides.
2. Adjust desired backrest angle in 7.5° steps. Ensure that you set same angle on both sides.
3. Insert and tighten screw.

5.10.5 Adjusting Tension Adjustable Backrest Upholstery

There are two ways of adjusting the backrest upholstery.

- Using a snap buckle which is accessible without having to remove the backrest cushion. See **Method 1**.
- With adjustment straps which are adjustable using hook-and-loop straps. See **Method 2**.

Method 1

1. Open hook-and-loop straps on left-hand side of backrest cushion.
- 2.

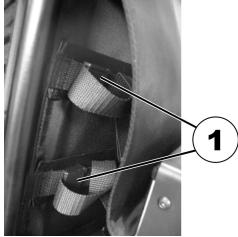


Fig. 5-47

- Open individual snap buckles (1) on adjustment straps.
3. Adjust strap tension as desired. Close snap buckle.
4. Close backrest cushion hook-and-loop straps.

Method 2

- 1.



Fig. 5-48

Remove backrest cushion (attached with hook-and-loop straps) by pulling it up and off to access adjustment straps.

- 2.



Fig. 5-49

- Adjust tension of individual straps as desired.
3. Replace backrest cushion.

5.11 Adjusting Rea Headrest

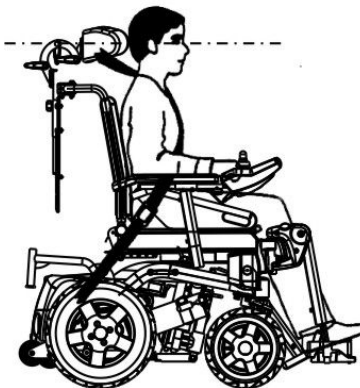
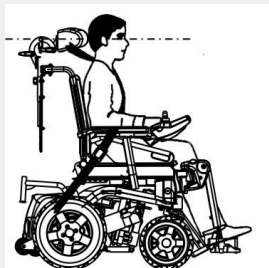


CAUTION!

Risk of injury during use of the mobility device as a vehicle seat if a headrest is wrongly adjusted or not installed

This can cause the neck to be hyperextended during collisions.

- A headrest must be installed. The headrest optionally supplied for this mobility device by Invacare is perfectly suitable for use during transport.
- The headrest must be adjusted to the user's ear height.

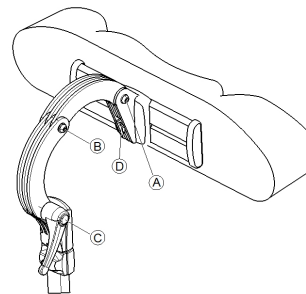


5.11.1 Adjusting Position of Rea Headrest or Neckrest

The adjustment of the position is the same for all Rea headrests and neckrests.



- 5 mm Allen key



1. Loosen the screws **A** , **B** or the clamping lever **C**.
2. Adjust the headrest or neckrest to the required position.
3. Retighten screws and clamping lever.
4. Loosen the Allen screw **D**.
5. Slide the headrest left or right to the required position.
6. Retighten the Allen screw.

5.11.2 Adjusting Height of Rea Headrest or Neckrest

The adjustment of the height is the same for all Rea headrests and neckrests.

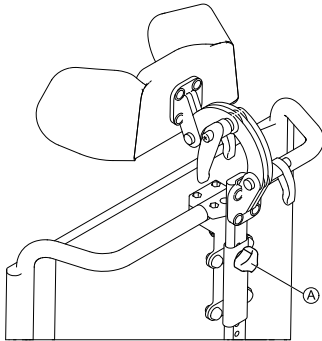


Fig. 5-50

1. Loosen hand screw **A**.
2. Adjust component to desired position.
3. Tighten hand screw.

5.11.3 Adjusting Cheek Supports



Fig. 5-51

1. Push components inwards or pull components out to desired position.

5.12 Adjusting Elan Headrest

The headrest clamp hardware is designed to install into existing mounting holes in the backrest pan.



CAUTION!

Risk of injury during use of the mobility device as a vehicle seat if a headrest is wrongly adjusted or not installed

This can cause the neck to be hyperextended during collisions.

- A headrest must be installed. The headrest optionally supplied for this mobility device by Invacare is perfectly suitable for use during transport.
- The headrest must be adjusted to the user's ear height.

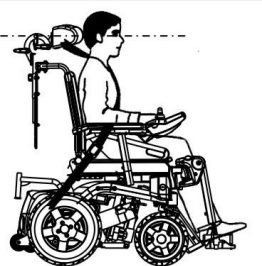


Fig. 5-52



- It may be necessary to remove and modify the back cushion cover in order to access the headrest mounting holes on the back pan.
- An optional shim plate is available. It may be installed between the clamp assembly and the back pan to provide additional spacing/clearance on Posture Back and Deep Back.

5.12.1 Adjusting Elan Headrest Hardware

Elan headrest hardware is highly adjustable. The illustration below shows the possible adjustment ranges of the joints.

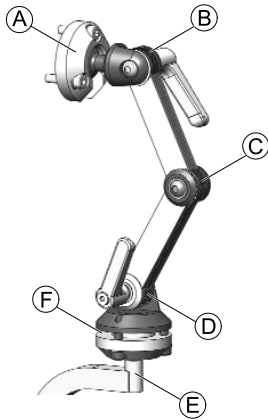


Fig. 5-53

(A)	Upper multi-angle rotational pivot	<ul style="list-style-type: none"> • 360° rotation • 80° tilt
(B)	Upper linkage	<ul style="list-style-type: none"> • 180° rotation
(C)	Middle linkage	<ul style="list-style-type: none"> • 100° rotation
(D)	Lower linkage	<ul style="list-style-type: none"> • 180° rotation
(E)	Mounting post	<ul style="list-style-type: none"> • 360° rotation in 90° increments
(F)	Lower multi-angle rotational pivot	<ul style="list-style-type: none"> • 360° rotation • 50° tilt

Installing



- 2.5 mm Allen key
- 4 mm Allen key
- 5 mm Allen key

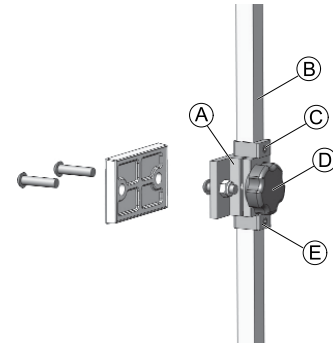





Fig. 5-54

- Using hardware provided, align and install headrest clamp assembly into existing mounting holes in backrest pan (A).
- Install headrest pad (not shown) to headrest rod using mounting hardware provided.
 -  The headrest pad can be adjusted to any desired angle via the pivot ball at the end of the headrest rod by loosening and tightening the mounting hardware.
- Loosen and remove lower D-Ring (E) from hardware.

4. Slide vertical mounting post (B) into clamp assembly and adjust overall height of headrest pad to desired position. Tighten knob (D).
For proper set-up headrest should be adjusted to user's ear height.
5. Adjust upper D-Ring (C) as required.
6. Once final height position is set, adjust lower D-Ring (E) so that it rests flush with bottom of clamp assembly (to prevent slipping).

Adjusting Depth and Angle

The headrest can be further adjusted for depth and angle via the articulating hardware.

-
- | | |
|--|------------------|
|  | • 4 mm Allen key |
|  | • 5 mm Allen key |
-

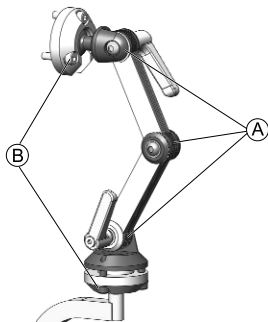
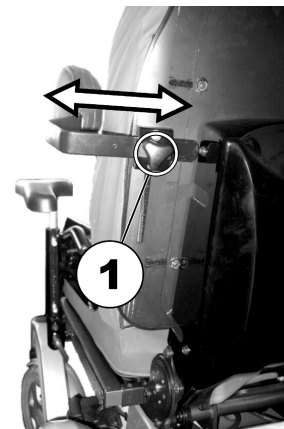


Fig. 5-55

1. Loosen screws and clamping levers of dual link adjustment assembly (A) and screws of upper and lower rotational pivots (B).
2. Adjust component to desired position.
3. Tighten screws and clamping levers.


5.13 Adjusting Trunk Supports

5.13.1 Adjusting the width



1. Loosen the handscrews (1).
2. Adjust the trunk support to the required width.
3. Retighten the handscrews again.

5.13.2 Adjusting the height

-
- | | |
|---|------------------|
|  | Tools: |
| | • 5 mm Allen key |
-



1. Undo the height adjustment Allen screws (1).
2. Set the trunk support to the required height.
3. Retighten the screws.

5.13.3 Adjusting the depth



Tools:

- 5 mm Allen key



1. Open the zip.
2. Undo the screws (1) for the depth adjustment.
3. Adjust the trunk support to the required position.
4. Retighten the screws.
5. Close the zip again.

5.14 Adjusting/Removing Tray



WARNING!

Risk of Injury or Damage

If the mobility device is fitted with a tray or other auxiliary equipment this could break free during transfer to a vehicle and cause damage or injury to users in the event of a collision.

- When possible, other auxiliary mobility device equipment should be either secured to the mobility device or removed from the mobility device and secured in the vehicle during travel.
- If a tray is fitted, always remove it before transporting the mobility device.



5.14.1 Adjusting Tray Laterally

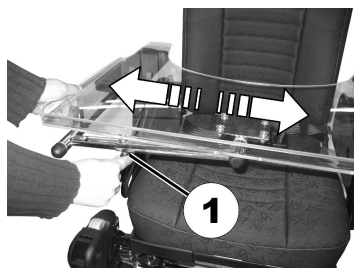


Fig. 5-56

1. Loosen wing screw (1).
2. Adjust component to desired position.
3. Tighten wing screw.

5.14.2 Adjusting Depth of Tray/Removing Tray

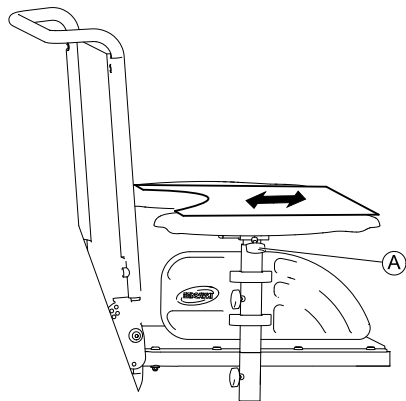


Fig. 5-57

1. Loosen wing screw (A).
2. Adjust component to desired position (or remove it entirely).
3. Tighten wing screw.

5.14.3 Swinging Tray Away to Side

The tray can be swivelled up and away to the side to allow the user to get in and out of the mobility device.



CAUTION!

Risk of injury! When the tray is raised it does not lock in place in this position!

- Do not tilt the tray up and leave it leaning in this position.
- Never attempt to drive with the tray tilted up.
- Always lower the tray in a controlled manner.

5.15 Seat support (Easy Adapt)

5.15.1 Adjusting seat width



Also refer to the following chapter entitled 5.15.2 *Adjusting the seat depth*, page 69.

The seat width can be adjusted in stages between 380 and 530 mm.



Tools:

- 4 mm Allen key

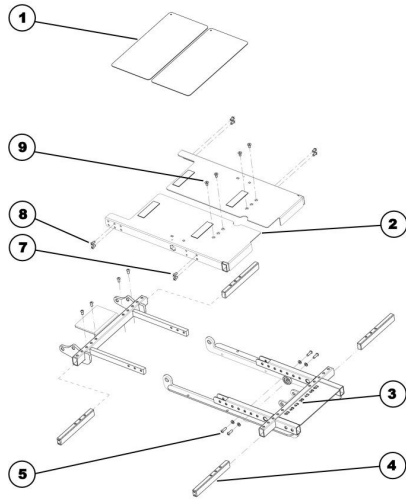


Fig. 5-58 Exploded drawing of seat support

1. Remove the seat cushion.
2. Remove the cover plates (1).
3. Undo the two Allen screws (6) at the rear on the crossmember and remove them.
4. Undo the two Allen screws (9) at the front on the seat support plate and remove them.
5. Loosen the four Allen screws (7) and (8) which are located at the front and back to the sides of the seat support plate to release tension so that the plate can be moved more easily. Do not, however, remove these screws completely.

6. Pull or push the seat support plate (2) the required width. A scale (3) has been fitted to the bottom part of the seat support. Use this scale to read off the seat width in centimeters.
7. Repeat these operations on the other side of the seat.
8. Now tighten all the screws again.

5.15.2 Adjusting the seat depth



Also refer to the previous chapter entitled 5.15.1 *Adjusting seat width, page 68.*

The seat depth can be adjusted in stages between 380 and 530 mm.



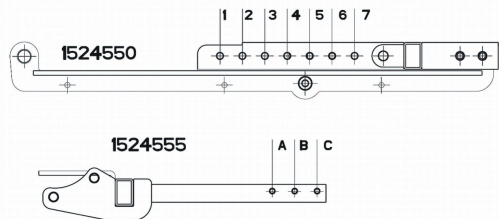
Tools:

- 4 mm Allen key
- 8 mm jaw spanner
- oblique pliers
- cable binder



Particular holes in the seat support must be used to the screws depending on the required seat depth. It may also be necessary to replace the seat support plate.

1. Please use the following figures and the table to determine which holes need to be used for the required seat depth, and therefore whether the seat support plate needs to be replaced or not.



Seat depth in cm	Holes used in front seat frame order no.: 1524550	Holes used in rear seat frame order no.: 1524555	Seat support plate required
38	6 & 7	A & B	SHORT order no. 1526437
41	5 & 7	A & C	
43	4 & 6	A & C	
43	4 & 6	A & C	MEDIUM order no. 1526438
46	3 & 5	A & C	
48	2 & 4	A & C	
48	2 & 4	A & C	LONG order no. 1526439
51	1 & 3	A & C	
53	1 & 2	B & C	

- Adjust the seat depth as described in the following chapter:
 - If the seat support plate does not need to be replaced, please refer to chapter 5.15.3 *Adjusting the seat depth without replacing the seat support plate, page 70.*

- If the seat support plate does need to be replaced, please refer to chapter 5.15.4 *Adjusting the seat depth with replacing the seat support plate, page 71.*

5.15.3 Adjusting the seat depth without replacing the seat support plate

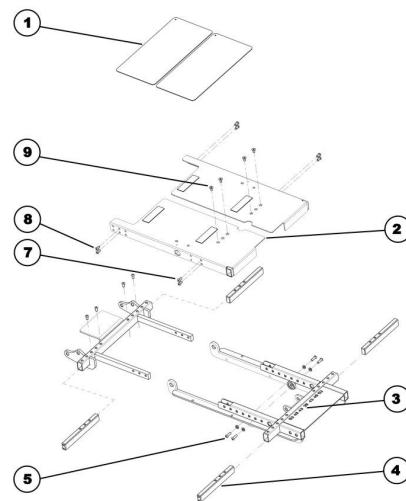


Fig. 5-59 Exploded drawing of seat support

Disassembly

- Remove the armrests.
- Remove the seat cushion.
- Remove the cover plates (1).
- Undo and remove the two Allen screws (8) which are located on the side at the rear of the seat support plate, and connect these to the crossmembers (4).

5. Repeat these operations on the other side of the seat.
6. Undo and remove the two Allen screws (5) including washers.

Assembly

1. Pull the seat support to the required length so that the Allen screws (5) can be inserted in the holes in accordance with the table (see above).
2. Insert the Allen screws (5) including washers again and tighten them.
3. Fit the two Allen screws (8) which are located at the rear of the seat support, and connect them with the crossmembers (4). You must be using other holes within the 3 hole pairs for the screws than you did during dismantling.
4. Refit all the parts you have removed.

5.15.4 Adjusting the seat depth with replacing the seat support plate

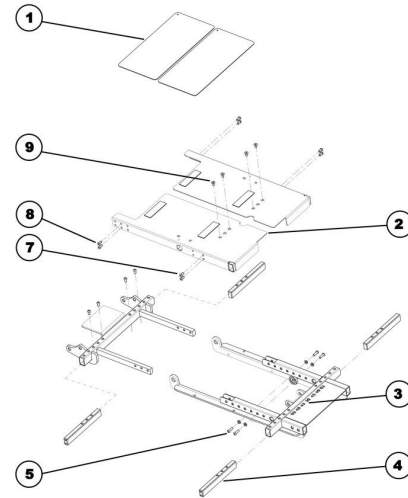


Fig. 5-60 Exploded drawing of seat support

Disassembly

1. Remove the legrests.
2. Remove the armrests.
3. Remove the seat cushion.
4. Remove any cable ties which hold cables from the remote or lighting which have been fitted. Remove the cables from any clips which have been glued on.
5. Undo the cap nuts on the headlight holders with an 8 mm jaw spanner.
6. Place the headlights including their holders safely on the rear section of the battery box cover.

7. Remove the cover plates (1).
8. Undo the two Allen screws (9) at the front on the seat support plate and remove them.
9. Undo the two Allen screws (7) which are located on the side at the front of the seat support plate, and connect these to the crossmembers (4).
10. Undo the two Allen screws (8) which are located on the side at the rear of the seat support plate, and connect these to the crossmembers (4).
11. Remove the seat support plate (2).
12. Repeat these operations on the other side of the seat.
13. Undo and remove the two Allen screws (5) including washers.

Assembly

1. Pull the seat support to the required length so that the Allen screws (5) can be inserted in the holes in accordance with the table (see above).
2. Insert the Allen screws (5) including washers again and tighten them.
3. If necessary, replace the seat support plate (2) in accordance with the table (see above).
4. Put the seat support plate (2) back in position.
5. Fit the two Allen screws (7) which are located at the front of the seat support, and connect them with the crossmembers (4).
6. Fit the two Allen screws (8) which are located at the rear of the seat support, and connect them with the crossmembers (4). It may be necessary to use other holes in the 3 hole pairs for the screws than you did while dismantling the old plate.

7. Fit the two Allen screws (9) at the front of the seat support plate.
8. Refit all the parts you have removed.

5.16 Backrest unit with ergonomic length compensation (Easy-Adapt)

5.16.1 Adjusting the width



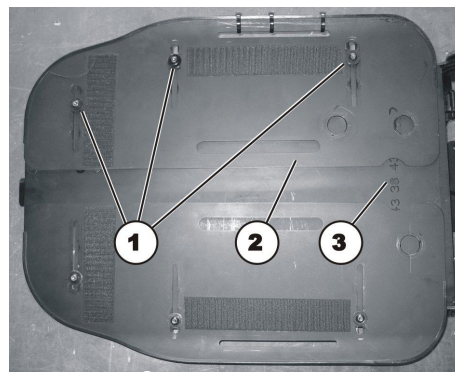
Also refer to the previous chapter entitled 5.15.1 *Adjusting seat width, page 68.*

The seat can be adjusted in stages between 380 and 530 mm.



Tools:

- 4 mm Allen key



1. Remove the backrest cushion.
2. Loosen the three Allen screws (1). Do not, however, remove these screws completely.

3. Push the plate (2) as far as required until the required width in cm can be read off the scale (3).
4. Tighten the three Allen screws again.
5. Repeat these operations on the other backrest plate.
6. Attach a backrest cushion of the required width.

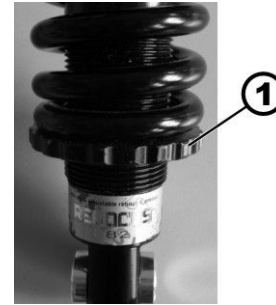
5.17 Adjusting the suspension and the shock absorbance

Taking the user weight into account, the Storm®4 suspension and shock absorbance can be individually adjusted to a softer setting for more comfort and less shock absorbance or a harder setting for a harder suspension and more support. These adjustments should only be carried out by trained specialists. Contact your authorized Invacare specialist dealer.



It is easier to adjust the suspension and shock absorbance if there is no-one sitting in the chair.

5.17.1 Adjusting the suspension (Storm®4 X-plore only)



Softer



Harder

Adjusting the suspension harder

1. Rotate the adjustable spring plate (1) as shown in the illustration in order to adjust the suspension harder.

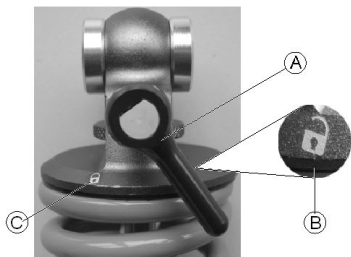
Adjusting the suspension softer

1. Rotate the adjustable spring plate (1) as shown in the illustration in order to adjust the suspension softer.

5.17.2 Disabling the suspension and shock absorbance

You can disable the suspension and shock absorbance so that they are no longer working.

1.



Move the lever **A** from "Active" ("open lock" symbol, **B**) to "Inactive" ("closed lock" symbol, **C**).



The suspension and shock absorbance are disabled.

5.17.3 Adjusting the shock absorbance

In the case of the Storm⁴ X-plore, the shock absorbance can be quickly and simply adjusted using a wheel on the springs:

- If you set the shock absorbance harder, you get a more direct response to the ground for more sportive driving with a less swinging chassis.
- The softer you set the shock absorbance, the softer the response to the ground is and the more comfortable the driving is.



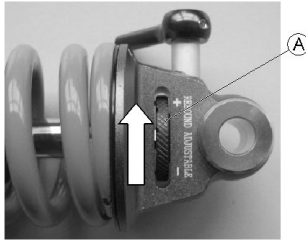
Fig. 5-61 Left



Fig. 5-62 Right

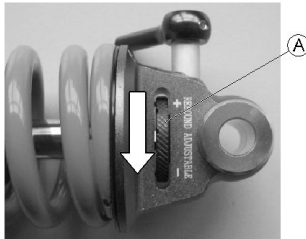
The works setting for the wheel is the middle position. From here, the shock absorbance can be adjusted to be softer (-) or harder (+) in 10 levels in either direction.

Adjusting the shock absorbance harder



1. Turn the wheel (A) to the plus sign, to set harder shock absorbance.
10 is the hardest level of shock absorbance.

Adjusting the shock absorbance softer



1. Turn the wheel (A) to the minus sign, to set softer shock absorbance.
10 is the softest level of shock absorbance.

5.18 Center-mounted legrests — Electric legrest

Consult the user manual for your remote for information about electrical adjustment.

1529686-AA

The electric legrest can be lowered completely to assist getting out of the wheelchair. To do so, move your seat into the correct position by lowering the lifter or by means of a negative seat angle (tilted slightly to the front).

5.18.1 Lowering the electric legrest completely to assist getting out of the wheelchair

- ! **Misuse may destroy the legrest**
 - Please read and carefully follow the instructions below.

Getting in/out of the wheelchair

1. Set the lifter and tilt to a comfortable position.
- 2.



- Put your feet on the footplate and pull the lever (1). The footplates will move smoothly down to the floor.
3. Now you can get in/out of the wheelchair.

Lifting up the footplates

1. You are sitting in the wheelchair.

2.



Put your feet beside the footplates

3.



Pull the lever (1).

The footplates rise up automatically.

4. Let go the lever (1) and put your feet on the footplates.

Adjusting the legrest



Risk of damage to the legrest

- Always make sure that the footplates are fully raised to the uppermost position before adjusting the angle of the legrest.
- Disregarding this advice will cause damage to your legrest.



1. Now you can adjust the angle of the legrest.

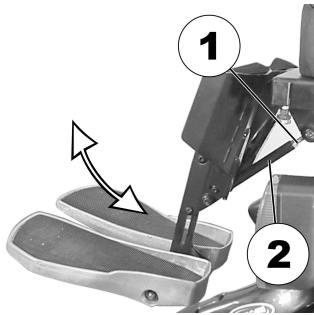
5.19 Center-mounted legrests — Adjustable legrest

5.19.1 Adjusting the angle



Tools:

- 10 mm wrench



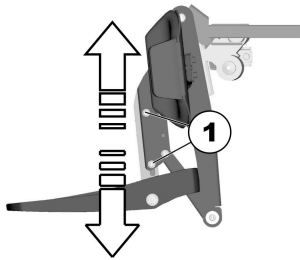
1. Loosen the counternut (1).
2. Move the legrest to the desired position by turning the spindle (2).
3. Tighten the counternut.

5.19.2 Adjusting the length of the legrest



Tools:

- 5 mm wrench



1. Loosen the fastening screws (1).
2. Slide the foot support to the desired height.
3. Tighten the fastening screws.

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5.19.3 Adjusting the calf pad to the calf width of the user

The calf pad of the legrest can be adapted to the user's calf width by bending apart or together.



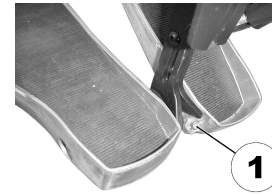
1. Bending the calf pad to the desired width.

5.19.4 Adjusting the angle of the foot plate



Tools:

- 5 mm wrench

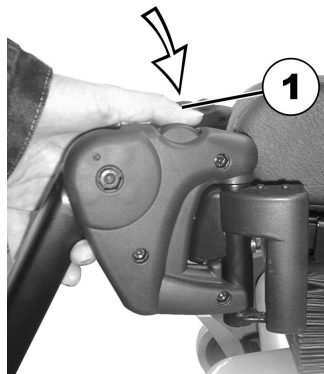


1. Fold up the foot plates in order to access the adjusting screws.
2. Adjust the adjusting screws (1).
3. Fold the foot plate down again.

5.20 Vari-F footrest

5.20.1 Swivelling the footrest/legrest outward and/or removing

The small unlocking button is located on the upper section of the footrest/legrest. When the footrest/legrest is unlocked, it can be swivelled inward or outward when getting into the wheelchair as well as being removed completely.



1. Press the unlocking button (1) and swivel the footrest/legrest outward.
2. Remove the footrest/legrest in an upward direction.

5.20.2 Setting the angle



CAUTION!

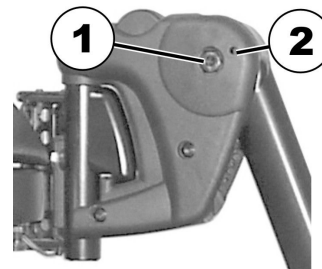
Risk of injury due to incorrect adjustment of the footrests and legrests

– Before and during every journey it is imperative to ensure that the legrests contact neither the castor wheels nor the ground.



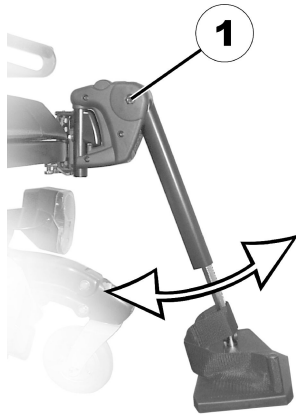
- 6 mm Allen key

1.



1. Loosen the screw (1) using the Allen key.
2. If the footrest cannot be moved after loosening the screw, position a metal pin in the designated borehole (2) and use a hammer to knock on this lightly. The clamping mechanism in the interior of the footrest will be released by this. Repeat the procedure from the other side of the footrest if necessary.


3.



Loosen the screw (1) using the Allen key.

4. Set the desired angle.
5. Re-tighten the screw.

5.20.3 Setting the end stop of the footrest

- | | |
|--|--|
|  | <ul style="list-style-type: none"> • 6 mm Allen key • 10 mm wrench |
|--|--|

1.

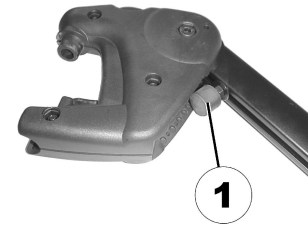


Fig. 5-63

The end position of the footrest is determined by means of a rubber stop (1).

2.

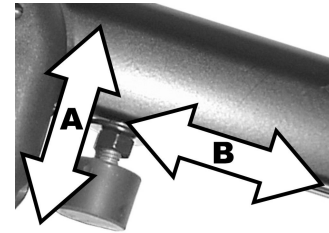


Fig. 5-64

The rubber stop can be screwed in or out (A) or pushed up or down (B).

3.

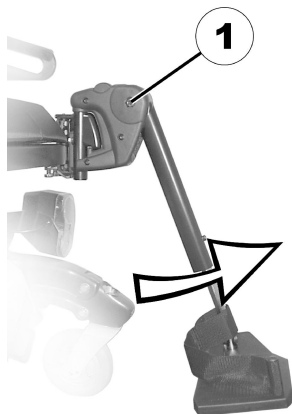


Fig. 5-65

Use the Allen key to loosen the screw (1) and swivel the footrest upward in order to access the rubber stop.

4.



Fig. 5-66

Use the open-ended spanner to loosen the counternut (1).

5.

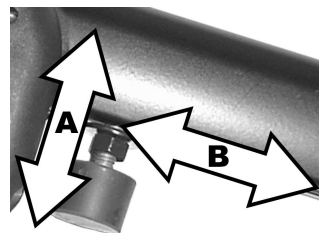


Fig. 5-67

Move the rubber stop to the desired position.
6. Re-tighten the counternut.

7.

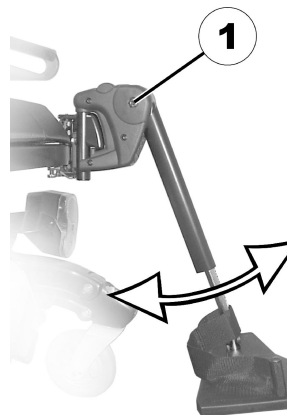


Fig. 5-68

Move the footrest to the desired position.
8. Re-tighten the screw.

5.20.4 Adjusting the length of the footrest



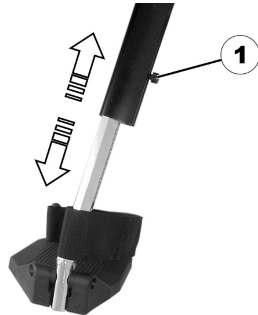
CAUTION!

Risk of injury due to incorrect adjustment of the footrests and legrests

– Before and during every journey it is imperative to ensure that the legrests contact neither the castor wheels nor the ground.



- 5 mm Allen key



1. Use the spanner to loosen the screw (1).
2. Adjust to the desired length.
3. Re-tighten the screw.

5.21 Vari-A legrests

5.21.1 Swivelling the footrest/legrest outward and/or removing

The small unlocking button is located on the upper section of the footrest/legrest. When the footrest/legrest is unlocked,

1529686-AA

it can be swivelled inward or outward when getting into the wheelchair as well as being removed completely.



1. Press the unlocking button (1) and swivel the footrest/legrest outward.
2. Remove the footrest/legrest in an upward direction.

5.21.2 Setting the angle

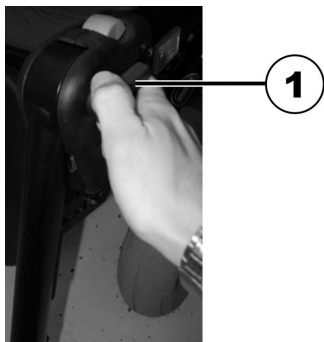


CAUTION!

Risk of injury due to incorrect adjustment of the footrests and legrests

– Before and during every journey it is imperative to ensure that the legrests contact neither the castor wheels nor the ground.

1.



Loosen the locking knob (1) counter-clockwise at least one turn.

2.



Hit the knob to release the locking mechanism.

3.



Set the desired angle.

4.



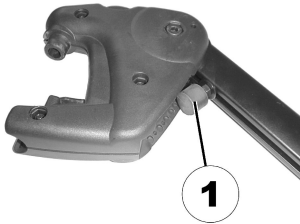
Turn the knob clockwise to tighten it.

5.21.3 Setting the end stop of the legrest



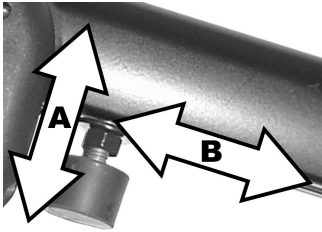
- 10 mm wrench
-

1.



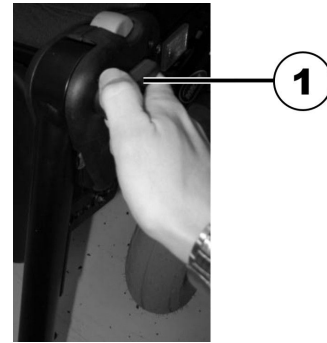
The end position of the legrest is determined by means of a rubber stop (1).

2.



The rubber stop can be screwed in or out (A) or pushed up or down (B).

3.



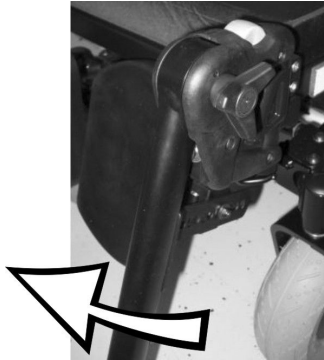
Loosen the locking knob (1) counter-clockwise at least one turn.

4.



Hit the knob to release the locking mechanism.

5.



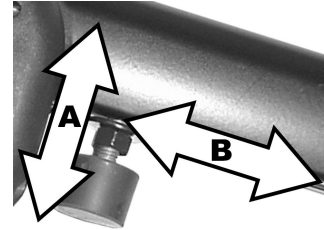
Swivel the legrest upward in order to access the rubber stop.

6.



Use the wrench to loosen the counter nut (1).

7.

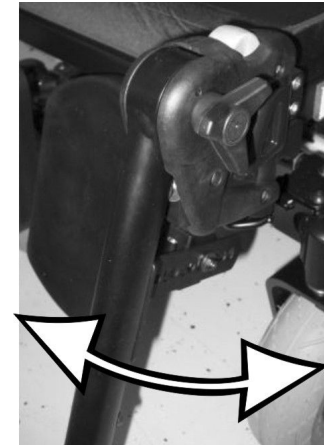


Move the rubber stop to the desired position.

8.

Re-tighten the counter nut.

9.



Move the legrest to the desired position.

10.

Re-tighten the locking knob.

5.21.4 Adjusting the length of the legrest



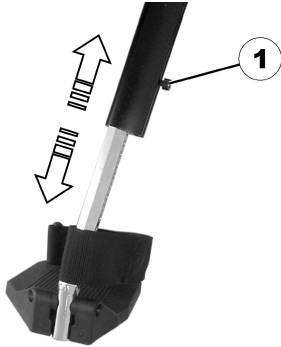
CAUTION!

Risk of injury due to incorrect adjustment of the footrests and legrests

– Before and during every journey it is imperative to ensure that the legrests contact neither the castor wheels nor the ground.



- 5 mm Allen key



1. Use the spanner to loosen the screw (1).
2. Adjust to the desired length.
3. Re-tighten the screw.

5.21.5 Adjusting the depth of the calf pad

The depth of the calf pad can be adjusted via the holding plate. The holding plate hole combinations allow 5 different depth settings.

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- 10 mm wrench



1. Use the wrench to loosen the nut (1) and remove.
2. Adjust to the desired depth. Observe that the round holes are intended for the calf pad retaining screw and the oblong holes for the aglet without thread.
3. Screw the nut back on and tighten.

5.21.6 Adjusting the height of the calf pad



- 4 mm Allen key



1. Use the Allen key to loosen the screws (1).
2. Adjust to the desired position.
3. Re-tighten the screws.

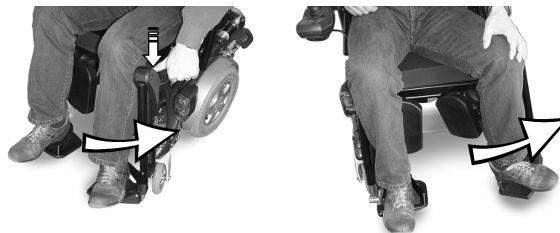
5.21.7 Unlocking and swivelling the calf pad backward when alighting

1.



Press the calf pad straight down.

2.



Unlock the legrest and swivel outward.
The calf pad swivels backward on its own.

3.

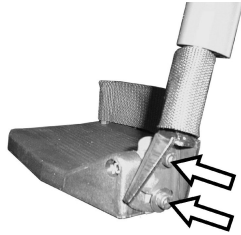


Lift leg over the heel strap and place on the ground.

5.21.8 Adjusting the angle-adjustable foot plate



- 5 mm Allen key



1. Use the Allen key to loosen both set screws on the foot plate.
2. Adjust to the desired angle.
3. Re-tighten the screws.

5.21.9 Adjusting the angle- and depth-adjustable foot plate



- 5 mm Allen key

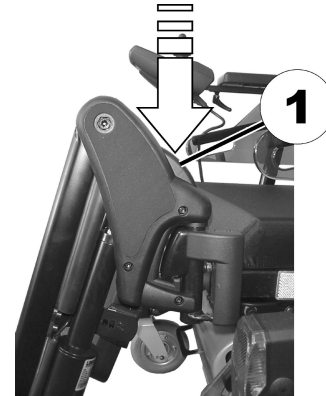


1. Use the Allen key to loosen the set screw on the foot plate (1).
2. Adjust the foot plate to the desired angle or depth.
3. Re-tighten the screw.

5.22 Powered elevating legrests (ADE legrests)

5.22.1 Swivelling the legrest outward and/or removing

The small unlocking button is located on the upper section of the legrest. When the legrest is unlocked, it can be swivelled inward or outward when getting into wheelchair as well as being removed completely.



1. Press the unlocking button (1) and swivel the legrest outward.
2. Remove the legrest in an upward direction.

5.22.2 Setting the angle



CAUTION!

Risk of crushing

- Do not reach inside the swivelling range of the legrest.



CAUTION!

Risk of injury due to incorrect adjustment of the footrests and legrests

- Before and during every journey it is imperative to ensure that the legrests contact neither the castor wheels nor the ground.

The electrically height-adjustable legrests are operated using the remote. Refer to the separate user manual for your remote for more information.

5.22.3 Adjusting the length of the legrest



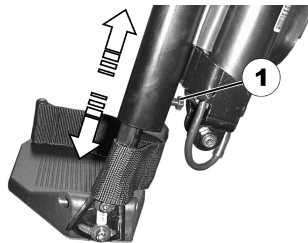
CAUTION!

Risk of injury due to incorrect adjustment of the footrests and legrests

- Before and during every journey it is imperative to ensure that the legrests contact neither the castor wheels nor the ground.



- 10 mm wrench



1. Use the wrench to loosen the screw (1).
2. Adjust to the desired length.
3. Re-tighten the screw.

5.22.4 Adjusting the depth of the calf pad

The depth of the calf pad can be adjusted via the holding plate. The holding plate hole combinations allow 5 different depth settings.



- 10 mm wrench



1. Use the wrench to loosen the nut (1) and remove.
2. Adjust to the desired depth. Observe that the round holes are intended for the calf pad retaining screw and the oblong holes for the aglet without thread.
3. Screw the nut back on and tighten.

5.22.5 Adjusting the height of the calf pad



- 4 mm Allen key



1. Use the Allen key to loosen the screws (1).
2. Adjust to the desired position.
3. Re-tighten the screws.

5.22.6 Unlocking and swivelling the calf pad backward when alighting

1.



Press the calf pad straight down.

2.



Unlock the legrest and swivel outward.
The calf pad swivels backward on its own.

3.

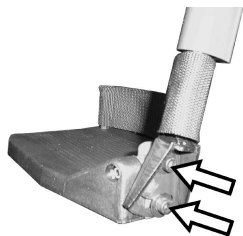


Lift leg over the heel strap and place on the ground.

5.22.7 Adjusting the angle-adjustable foot plate



- 5 mm Allen key



1. Use the Allen key to loosen both set screws on the foot plate.
2. Adjust to the desired angle.
3. Re-tighten the screws.

5.22.8 Adjusting the angle- and depth-adjustable foot plate



- 5 mm Allen key



1. Use the Allen key to loosen the set screw on the foot plate (1).
2. Adjust the foot plate to the desired angle or depth.
3. Re-tighten the screw.

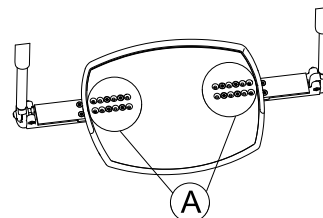
5.23 Angle-adjustable footboard



Tools:

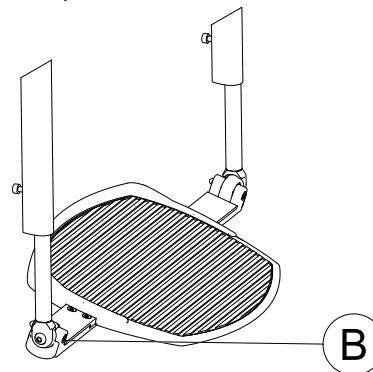
- T25 Torx spanner
- 5 mm Allen key

1.



Release the screws **A** with the Torx spanner and remove.

2. Adjust to required width.
3. Retighten the bolts.
4. Glue the anti-slip rubber mat to the footboard.
- 5.



Loosen the locking screw **B** on both sides with the mm Allen key.

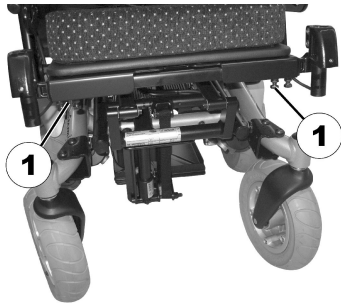
6. Adjust the footboard to the required angle.
7. Retighten the bolts.

5.24 Adjusting the width of side-mounted legrests



Tools:

- 13 mm wrench



The screws that allow width adjustment of side-mounted legrests are located under the seat (1).

1. Loosen the screws using the wrench.
2. Adjust the legrest to the desired position.
3. Re-tighten the screws.

5.25 Imperial to metric conversion chart

You can use this chart as an orientation to find the right tool size.

IMPERIAL	METRIC
inch	mm
5/64	1.9844
3/32	2.3813
7/64	2.7781
1/8	3.1750
9/64	3.5719
5/32	3.9688
11/64	4.3656
3/16	4.7625
13/64	5.1594
7/32	5.5563
15/64	5.9531
1/4	6.3500
17/64	6.7469
9/32	7.1438
19/64	7.5406
5/16	7.9375
21/64	8.3344
11/32	8.7313
23/64	9.1281

IMPERIAL	METRIC
inch	mm
3/8	9.5250
25/64	9.9219
13/32	10.3188
27/64	10.7156
7/16	11.1125
29/64	11.5094
15/32	11.9063
31/64	12.3031
1/2	12.7000
33/64	13.0969
17/32	13.4938
35/64	13.8906
9/16	14.2875
37/64	14.6844
19/32	15.0813
39/64	15.4781
5/8	15.8750
41/64	16.2719
21/32	16.6688

IMPERIAL	METRIC
inch	mm
43/64	17.0656
11/16	17.4625
45/64	17.8594
23/32	18.2563
47/64	18.6531
3/4	19.0500
49/64	19.4469
25/32	19.8438
51/64	20.2406
13/16	20.6375
53/64	21.0344
27/32	21.4313
55/64	21.8281
7/8	22.2250

6 Usage

6.1 Driving



CAUTION!

Risk of unexpected driving behaviour due to locked castors

If your mobility device is fitted with castor locks and these are locked, the castors cannot move freely and the mobility device might therefore not react to your steering as it should.

- Make sure the castor locks are unlocked before driving.



Ensure that all inspections checks are successfully passed before using the mobility device. See *9.2 Inspection Checks, page 120*



The maximum load capacity that is stated in the technical data only states that the system is designed for this mass in total. However, this does not mean that one can sit a person with this body weight in the mobility device without restrictions. Attention must be paid to the body proportions, such as height, weight distribution, abdominal belt, leg and calf strap and seat depth. These factors have a strong influence on driving features such as tilt stability and traction. The permissible axle loads in particular must be adhered to (refer to *11 Technical Data, page 128*). It may possibly be necessary to carry out adaptations to the seat system.

6.2 Before Driving for First Time

Before you take your first trip, you should familiarise yourself well with the operation of the mobility device and with all operating elements. Take your time to test all functions and driving modes.



If installed, make sure to properly adjust and use the posture belt each time you use the mobility device.

Sitting comfortably = Driving safely

Before each trip, make sure that:

- You are within easy reach of all operating controls.
- The battery charge is sufficient for the distance you intend to travel.
- The posture belt (if installed) is in perfect order.
- The rear mirror (if installed) is adjusted so you can look behind at all times without having to bend forward or shift your seating position.

6.3 Parking and Stationary

When parking your mobility device or if your mobility device is stationary for a prolonged period:

1. Switch the mobility device's power system off (ON-/OFF key).

6.4 Getting in and out of Mobility Device



- The armrest must be removed or swiveled up in order to get into or out of the mobility device from the side.

6.4.1 Removing Standard Armrest in Order to Side Transfer

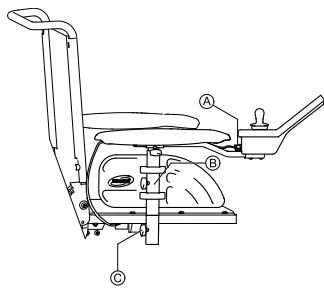


Fig. 6-1

1. Pull plug (A) of remote cable to disconnect remote.
2. Loosen wing nut (B).
3. Remove armrest from holder.

6.4.2 Information About Getting in and out



Fig. 6-2

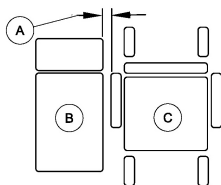


Fig. 6-3



WARNING!

Risk of serious injury or damage

Improper transfer techniques may cause serious injury or damage

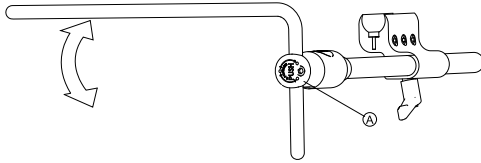
- Before attempting transfers, consult a healthcare professional to determine proper transfer techniques for the user and type of wheelchair.
- Follow the instructions below.



If you do not have sufficient muscle strength, you should ask other persons for help. Use a sliding board, if possible.

1. Reduce the gap between transfer surface (B) and mobility device seat (C) to the minimum distance (A) necessary to perform transfer. This might have to be done by an attendant.
2. Align castors parallel to drive wheels to improve stability during transfer.
3. Always switch your mobility device off.
4. Always engage both motor locks/clutches and free wheel hubs (if fitted) to prevent wheels from moving.
5. Depending on armrest type of your mobility device, detach armrest or swivel it up.
6. Now slide in or out of your mobility device.

6.4.3 Swivelling Nucleus Midline Holder to Side

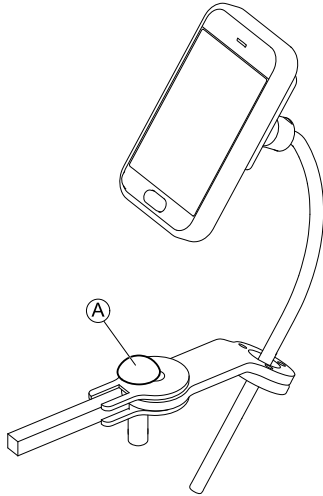


1. Push button **A** and swivel up or down nucleus.

6.4.4 Swivelling Swing-Away Display Holder to Side



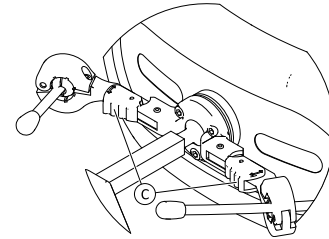
The swing-away display holder only locks in place when swivelled to its default position.



1. Push knob **A** and swivel display holder to side.

6.4.5 Swivelling Chin Control to Side

- 1.



Press locking device **C** (behind headrest) and swivel joystick or egg switch inwards or outwards until it clicks in place.

6.5 Taking Obstacles

6.5.1 Maximum Obstacle Height

You can find information about maximum obstacle heights in the chapter entitled *11 Technical Data, page 128*

6.5.2 Safety Information When Taking Obstacles



CAUTION!

Risk of tipping over

- Never approach obstacles at an angle but at 90 degrees as shown below.
- Approach obstacles followed by a gradient with caution. If unsure whether the gradient is too steep or not, move away from the obstacle and if possible try to find another location.
- Never approach obstacles on an uneven and/or loose ground.
- Never drive with too low tire pressure.
- Put your backrest into an upright position before ascending an obstacle.



CAUTION!

Risk of falling out of the mobility device and damage to the mobility device such as broken casters

- Never approach obstacles that are higher than the maximum climbable obstacle height.
- Never let the footrest/legrest touch the ground when descending an obstacle.
- If unsure whether taking an obstacle is possible or not, move away from the obstacle and if possible find another location.

6.5.3 Correct Way to Take Obstacles



The following instructions how to take obstacles also apply for attendants if the mobility device is fitted with an attendant control.

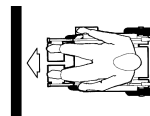


Fig. 6-4 Right



Fig. 6-5 Wrong

Ascending

1. Approach obstacle or curb slowly, head-on and at a right angle.
2. Depending on wheel drive type, stop in one of following positions:
 - a. In the case of centrally driven mobility devices: 5 - 10 cm before obstacle.
 - b. For all other drives: approx. 30 - 50 cm in front of obstacle.
3. Check position of front wheels. They must be in driving direction and at right angles to obstacle.
4. Approach slowly and keep at consistent speed until rear wheels have also passed over obstacle.


Ascending Obstacles With Curb Climber

1. Approach obstacle or curb slowly, head-on and at right angle.
2. Stop in following position: 30 – 50 cm in front of obstacle.
3. Check position of front wheels. They must be in driving direction and at right angles to obstacle.
4. Approach with full speed until curb climber makes contact with obstacle. Impetus will lift both front wheels over obstacle.
5. Keep at consistent speed until rear wheels have also passed over obstacle.

Descending

The approach to descend an obstacle is the same as to ascend it with the difference that you need not to stop before descending.

1. Descend obstacle with medium speed.

 When descending an obstacle too slowly it could happen that the antitippers get stuck and lift the drive wheels off the ground. Driving the mobility device is then no longer possible.

6.6 Driving up and down gradients

For information concerning the rated slope, refer to *11 Technical Data, page 128*



CAUTION!

Risk of tipping over

- Only ever drive downhill at a maximum of 2/3 of the top speed. Avoid sudden changes of direction or abrupt braking when driving on slopes.
- Always return the backrest of your seat or the seat tilt (if adjustable seat tilt is available) to an upright position before ascending slopes. We recommend that you position the seat backrest or the seat tilt slightly to the rear before descending slopes.
- Always lower the lifter (if fitted) to its lowest position before ascending or descending a slope.
- Never attempt to ascend or descend a slope on slippery surfaces or where there is a risk of skidding (such as wet pavement, ice etc).
- Avoid trying to get out of the vehicle on an incline or a gradient.
- Always drive straight in the direction the road or path you are on goes, rather than attempting to zigzag.
- Never attempt to turn around on an incline or a slope.



CAUTION!

Braking distance is much longer on a downhill slope than on even terrain

- Never drive down a slope that exceeds the rated slope (refer to *11 Technical Data, page 128*).



Important information about regulating the actuator functions on gradients

– Your mobility device is fitted with an angle sensor which guarantees tipping stability. The sensor measures the actual angle of the drive unit, and prevents any further decrease in stability by restricting the functionality of the adjustment actuators. If this safety function is activated, the backrest and the seat tilting can only be moved forwards, and the lifter can only be lowered. Reposition your mobility device on level ground so that the actuators can function normally again.

6.7 Using foldable antitippers

Where space is restricted, e.g. in an elevator or when being transported in a car, the mobility device may be too long. Foldable antitippers can be useful here. These can only be operated by an attendant as they are positioned beyond the reach of the user.



CAUTION!

Risk of tipping if the antitippers are not returned to the driving position before moving off

- Always return the antitippers to the driving position before moving off (see the figure below).
- Make sure that the locking pin is fully engaged.

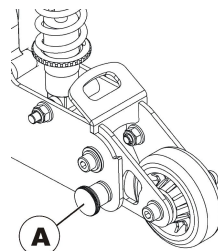


Fig. 6-6 Driving position

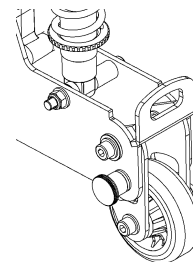


Fig. 6-7 Parking position

Folding the antitipper down:

1. Pull out the locking pin (A) to release the antitipper.
2. Fold the antitipper down.
The mobility device is now shorter.

Folding the antitipper up:

1. Fold the antitipper upwards until the locking pin audibly engages.
The antitipper is functional again.



6.8 Use on Public Roads

If you wish to use your mobility device on public roads and lighting is required by national legislation, then your mobility device needs to be fitted with an appropriate lighting system. Additional modifications may be required depending on the country.

Contact your Invacare provider if you have any questions.

6.9 Pushing the mobility device in freewheel mode

The motors of the mobility device are equipped with automatic brakes, preventing that the mobility device starts rolling out of control when the remote is switched off. When pushing the mobility device manually whilst freewheeling, the magnetic brakes must be disengaged.

-  Pushing the mobility device by hand may require more physical force than expected (more than 100 N). The necessary force nevertheless complies with the requirements of ISO 7176-14.
-  The intended use of the freewheel mode is to maneuver the mobility device over short distances. The push handles or push bars support this function, but be aware that there might be some impairment between the feet of the assistant and the rear part of the mobility device.

6.9.1 Disengaging motors (conventional motors)



CAUTION!

Risk of injury from hot motor surfaces

- Avoid touching the motor surfaces when engaging or disengaging.



CAUTION!

Risk of the mobility device running away

- When the motors are disengaged (for push operation whilst freewheeling), the electromagnetic motor brakes are deactivated. When the mobility device is parked, the levers for engaging and disengaging the motors must without fail be locked firmly into the "DRIVE" position (electromagnetic motor brakes activated).

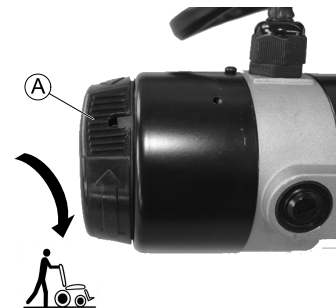


The motors may only be disengaged by an attendant, not by the user.

This ensures that the motors are only disengaged if an attendant is available to secure the wheelchair and prevent unintended rolling.

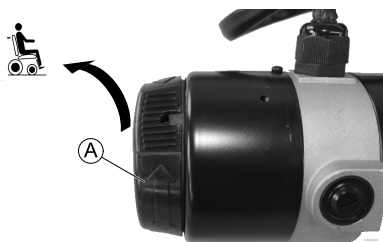
Each motor is fitted with an engaging turn knob which is used to engage or disengage the motor.

Disengaging the motor:



1. Switch off remote.
2. Turn the engaging turn knob (A) clockwise.
The motor is disengaged.

Engaging the motor:



1. Turn the engaging turn knob (A) counterclockwise.
The motor is engaged.



Both motors must always be engaged before driving!

6.9.2 Disengaging the motors (True Track® Plus motors)



CAUTION!

Risk of injury from hot motor surfaces

- Avoid touching the motor surfaces when engaging or disengaging.



CAUTION!

Risk of the mobility device running away

- When the motors are disengaged (for push operation whilst freewheeling), the electromagnetic motor brakes are deactivated. When the mobility device is parked, the levers for engaging and disengaging the motors must without fail be locked firmly into the "DRIVE" position (electromagnetic motor brakes activated).



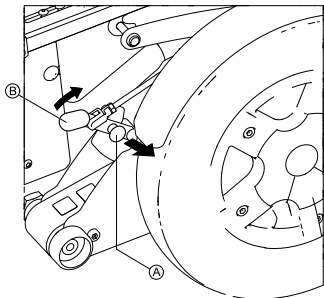
The motors may only be disengaged by an attendant, not by the user.

This ensures that the motors are only disengaged if an attendant is available to secure the mobility device and prevent unintended rolling.

Each motor is fitted with an engaging lever which is used to engage or disengage the motor.

Disengaging the motor

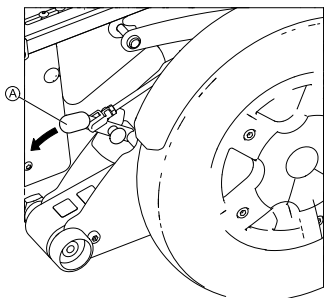
1. Switch off remote.
- 2.



Pull the locking pin **A** out and push the engaging lever **B** forwards.
The motor is now disengaged.

Engaging the motor

- 1.



Pull the engaging lever **A** to the rear.
The motor is now engaged.



Note that both motors must always be engaged before driving.

7 Control System

7.1 Controls Protection System

The wheelchair controls system is fitted with an overload protection.

If the drive is severely overloaded over a long period of time (for example, when driving up a steep hill) and especially when the ambient temperature is high, the controls system could overheat. In this case, the wheelchair performance is gradually reduced until it comes to a halt. The status display shows a corresponding error code (refer to the user manual for your remote). By switching the power supply off and back on again, the error code is cleared and the controls system is switched back on. It can however take up to five minutes until the controls system has cooled down enough for the drive to restore full performance again.

If the drive is stalled by an insurmountable obstacle, for example, a curb or similar which is too high, and the driver attempts driving for more than 20 seconds against this obstacle, the controls system automatically switches off to prevent the motors from being damaged. The status display shows a corresponding error code (refer to the user manual of your remote). By switching off and back on again, the error code is cleared and the controls system is switched back on.



A defective main fuse may be replaced only after checking the entire controls system. A specialised Invacare provider must perform the replacement. You can find information on the fuse type in *11 Technical Data, page 128*

7.2 Batteries

Power is supplied by two 12 V batteries. The batteries are maintenance-free and only need regular charging.

In the following, you find information on how to charge, handle, transport, store, maintain, and use batteries.

7.2.1 General Information on Charging

New batteries should always be fully charged once before their first use. New batteries will be at their full capacity after having run through approx. 10 - 20 charging cycles (break-in period). This break-in period is necessary to fully activate the battery for maximum performance and longevity. Thus, range and running time of your mobility device could initially increase with use.

Gel/AGM lead acid batteries do not have a memory effect as NiCd batteries.

7.2.2 General Instructions on Charging

Follow the instructions listed below to ensure safe use and longevity of the batteries:

- Charge 18 hours prior to initial usage.
- We recommend charging the batteries daily after every discharge even after partly discharge, as well as each night over night. Depending on the level of discharge, it can take up to 12 hours until the batteries are fully charged again.
- When the battery indicator reached the red LED range, charge the batteries for 16 hours minimum, neglecting the charge complete display!
- Try to provide a 24 hour charge once a week to make sure that both batteries are fully charged.

- Do not cycle your batteries at a low state of charge without regularly recharging them fully.
- Do not charge your batteries under extreme temperatures. High temperatures above 30 °C are not recommended for charging as well as low temperatures below 10 °C.
- Use only charging devices in Class 2. This class of chargers may be left unattended during charging. All charging devices which are supplied by Invacare comply with these requirements.
- You cannot overcharge the batteries when using the charger supplied with your mobility device, or a charger that has been approved by Invacare.
- Protect your charger from sources of heat such as heaters and direct sunlight. If the battery charger overheats, charging current will be reduced and the charging process delayed.

7.2.3 Charging Batteries

Refer to the user manuals for your remote and battery charger for the position of the charging socket and further information about charging the batteries.



WARNING!

Risk of explosion and destruction of batteries if the wrong battery charger is used

- Only ever use the battery charger supplied with your mobility device, or a charger that has been approved by Invacare.



WARNING!

Risk of electric shock and damage to the battery charger if it gets wet

- Protect the battery charger from water.
- Always charge in a dry environment.



WARNING!

Risk of short circuit and electric shock if the battery charger has been damaged

- Do not use the battery charger if it has been dropped or damaged.



WARNING!

Risk of electric shock and damage to the batteries

- NEVER attempt to recharge the batteries by attaching cables directly to the battery terminals.



WARNING!

Risk of fire and electric shock if a damaged extension cable is used

- Only ever use an extension cable if it is absolutely necessary. In case you must use one, make sure it is in good condition.



WARNING!

Risk of injury if using the mobility device during charging

- DO NOT attempt to recharge the batteries and operate the mobility device at the same time.
- DO NOT sit in the mobility device while charging the batteries.

1. Switch off mobility device.
2. Connect battery charger to charger socket.
3. Connect battery charger to power supply.

7.2.4 Disconnecting Mobility Device After Charging

1. Once charging is complete, first disconnect battery charger from power supply, then disconnect plug from remote.

7.2.5 Storage and Maintenance

Follow the instructions listed below to ensure safe use and longevity of the batteries:

- Always store the batteries fully charged.
- Do not leave the batteries in a low state of charge for an extended length of time. Charge a discharged battery as soon as possible.
- In case your mobility device is not used for a longer period of time (that is more than two weeks), the batteries must be charged at least once a month to maintain a full charge and always be charged before use.
- Avoid hot and cold extremes when storing. We recommend to store batteries at a temperature of 15 °C.

- Gel and AGM batteries are maintenance-free. Any performance issues should be handled by a properly trained mobility device technician.

7.2.6 Instructions on Using Batteries



CAUTION!

Risk of damaging the batteries.

- Avoid ultra-deep discharges and never drain your batteries completely.

- Pay attention to the Battery Charge Indicator! Charge the batteries when the Battery Charge Indicator shows that battery charge is low.
How fast the batteries discharge depends on many circumstances, such as ambient temperature, condition of the surface of the road, tire pressure, weight of the driver, way of driving and utilisation of lighting, if fitted.
- Try to charge the batteries always before you reach the red LED range.
The last 3 LED (two red and one orange) mean a remaining capacity of about 15 %.
- Driving with flashing red LED's means an extreme stress for the battery and should be avoided under normal circumstances.
- When only one red LED is flashing, the Battery Safe feature is enabled. From this time, speed and acceleration is reduced drastically. It will allow you to move the mobility device slowly out of a dangerous situation before the electronic finally cuts off. This is deep discharging and should be avoided.

- Be aware that for temperatures below 20 °C, the nominal battery capacity starts to decline. For example, at -10 °C the capacity is reduced to about 50 % of the nominal battery capacity.
- To avoid damaging the batteries, never allow them to be fully discharged. Do not drive on heavily discharged batteries if it is not absolutely necessary, as this will strain the batteries unduly and shorten their life expectancy.
- The earlier you recharge the batteries, the longer they live.
- The depth of discharge affects the cycle life. The harder a battery has to work, the shorter is its life expectancy. Examples:
 - One deep discharge stresses the same as 6 normal cycles (green /orange display off).
 - The battery life is about 300 cycles at 80 % discharge (first 7 LED off), or about 3000 cycles at 10 % discharge (one LED off).



The number of LED can vary depending on the remote type.

- Under normal operation, once a month the battery should be discharged until all green and orange LED are off. This should be done within one day. A 16 hour charge afterwards is necessary as reconditioning.

7.2.7 Transporting Batteries

The batteries supplied with your mobility device are not hazardous goods. This classification is based on the German GGVS Hazardous Goods Road Transport Ordinances, and the IATA/DGR Hazardous Goods Rail Transport / Air Transport Ordinances. Batteries may be transported without

restrictions, whether by road, rail or by air. Individual transport companies have, however, guidelines which can possibly restrict or forbid certain transport procedures. Please ask the transport company regarding each individual case.

7.2.8 General Instructions on Handling Batteries

- Never mix and match different battery manufactures or technologies, or use batteries that do not have similar date codes.
- Never mix gel with AGM batteries.
- The batteries reach their end of life when the drive range is significantly smaller than usual. Contact your provider or service technician for details.
- Always have your batteries installed by a properly trained mobility device technician or a person with adequate knowledge. They have the necessary training and tools to do the job safely and correctly.

7.2.9 Handling Damaged Batteries Correctly



CAUTION!

Corrosion and burns from acid leakage if batteries are damaged

- Remove clothes that have been soiled by acid immediately.

After contact with skin:

- Immediately wash affected area with lots of water.

After contact with eyes:

- Immediately rinse eyes under running water for several minutes; consult a physician.

- Always wear safety goggles and appropriate safety clothing when handling damaged batteries.
- Place damaged batteries in an acid-resistant receptacle immediately after removing them.
- Only ever transport damaged batteries in an appropriate acid-resistant receptacle.
- Wash all objects that have come into contact with acid with lots of water.

Disposing of Dead or Damaged Batteries Correctly

Dead or damaged batteries can be given back to your provider or directly to Invacare.

8 Transport

8.1 Transport — General Information



WARNING!

Risk of death or serious injury to the mobility device user and potentially any other nearby occupant of the vehicle, if a mobility device is secured using a tie-down system available from a third party supplier and the unladen weight of the mobility device exceeds the maximum weight for which the tie-down system is certified

- Make sure the weight of the mobility device does not exceed the weight for which the tie-down system is certified. Consult the tie-down manufacturer's documentation.
- If you are unsure how much your mobility device weighs, then you must have it weighed using calibrated scales.



WARNING!

Risk of Injury or Damage

If the mobility device is fitted with a tray or other auxiliary equipment this could break free during transfer to a vehicle and cause damage or injury to users in the event of a collision.

- When possible, other auxiliary mobility device equipment should be either secured to the mobility device or removed from the mobility device and secured in the vehicle during travel.
- If a tray is fitted, always remove it before transporting the mobility device.



NOTICE!

- The vehicle should have the floor strength to take the combined weight of the occupant, the mobility device and accessories.

8.2 Transferring Mobility Device to Vehicle



WARNING!

Mobility device is at risk of tipping over if transferred to a vehicle while user is still seated in mobility device

- Transfer mobility device without user whenever possible.
- If mobility device with user must be transferred to vehicle using a ramp, ensure that ramp does not exceed rated slope.
- If mobility device must be transferred to vehicle using a ramp that does exceed rated slope, a winch must then be used. An attendant can then safely monitor and assist transfer process.
- Alternatively, a platform lift may be used.
- Ensure that total weight of mobility device including user does not exceed maximum permitted total weight for ramp or platform lift.
- Mobility device should always be transferred to vehicle with backrest in upright position, seat lifter lowered and tilt in upright position (refer to *Driving up and down Gradients*).



WARNING!

Risk of injury and damage to mobility device and vehicle

Risk of tipping over or uncontrolled movements of mobility device if transferred to vehicle using a ramp that exceeds rated slope.

- Transfer mobility device to vehicle without user.
- An attendant must assist transfer process.
- Ensure that all carer fully understand manual of ramp and winch.
- Ensure that winch is suitable for your mobility device.
- Use only suitable tie-down points. Do not use removable or movable components of mobility device as tie-down points.



WARNING!

Risk of injury and damage to mobility device

If mobility device must be transferred to vehicle via a lift, when remote is turned on, there is a risk that device may act erratically and fall off lift.

- Before transferring mobility device via lift, turn off product and disconnect either bus cable from remote or batteries from system.

1. Drive or push your mobility device into transport vehicle using suitable ramp.

8.3 Use Mobility Device as Vehicle Seat

Not every mobility device does automatically have the permission to be used as a vehicle seat. The following

labels explain whether the mobility device can be used as a vehicle seat or not.

If the mobility device may NOT be used as a vehicle seat, this is identified by the following label:



ISO 7176-19

If the mobility device can be used as a vehicle seat, the tie-down points are identified by the following label:



ISO 7176-19

In order to use a mobility device as a vehicle seat, it must be fitted with tie-down points to enable anchoring in the motor vehicle. These accessories may be included in the standard scope of mobility device order and delivery in some countries (UK for example), but may also be obtained from Invacare as an option in other countries.

The following information is only relevant if your mobility device can be used as a vehicle seat:

The mobility device may be used as a vehicle seat in connection with an anchoring system that has been checked and approved in accordance with ISO 10542. The transporting vehicle must be professionally converted to anchor the mobility device. Contact your vehicle's manufacturer for more information.



If possible, the user should always leave the mobility device to use a vehicle seat and the vehicle-manufacturer-installed restraint system. The unoccupied mobility device should be stored in a cargo area or secured in the vehicle during travel.

A mobility device permitted as vehicle seat has undergone a crash test in accordance to ISO 7176-19 for use in road vehicles and meets the requirements for forward facing transport and head on collisions. The crash test dummy was secured using pelvic and upper body safety belts. Both types of safety belt should be used in order to minimize the risk of injuries to head or upper body.



Invacare tests with a tie-down system from BraunAbility® Safety Systems.

- Contact BraunAbility for more information on how to obtain such a system for your country and vehicle type. For information concerning the curb weight, refer to *11 Technical Data, page 128*

**WARNING!****Risk of Serious Injury**

The mobility device has been designed and tested to conform to the requirements of ISO 7176-19 for use only as forward-facing seat in a motor vehicle.

The mobility device has been dynamically tested in a forward-facing orientation with the ATD (anthropomorphic test device, crash-test dummy) restrained by a three-point belt restraint.

If any of the instructions is not followed, serious injuries or damage can occur in an event of a collision:

- Alterations or substitutions shall not be made to the mobility device securement points or to structural and frame parts or components since this can affect the crashworthiness of the mobility device, and it can also change the performance of the mobility device in normal use. If it is considered necessary to make these kinds of alterations, Invacare shall be consulted.
- Only use spill-proof sealed batteries approved by Invacare.
- It is imperative that the mobility device is inspected by an authorised provider for determination whether the mobility device is suitable for reuse after any type of vehicle collision.

**CAUTION!****There is a risk of injury if the mobility device is not properly secured during use as a vehicle seat**

- If possible, the user should always leave the mobility device to use a vehicle seat and the safety belts provided with the vehicle.
- The mobility device should always be anchored facing in the transport vehicle's intended direction of travel.
- The mobility device must always be secured in accordance with the mobility device and anchoring system manufacturers' operating manual.
- Always remove and secure any accessory parts fixed to the mobility device such as chin controls or tables.
- If your mobility device is equipped with an angle adjustable backrest, then it must be placed in an upright position.
- Fully lower elevated legrests, if fitted.
- Fully lower the seat lifter, if fitted.

8.3.1 How the Mobility Device is Anchored in a Vehicle

The mobility device is fitted with tie-down points. Snap hooks or belt loops can be used for fixation.

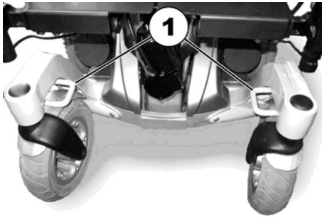


Fig. 8-1 Base Tie-Down Points –
Front

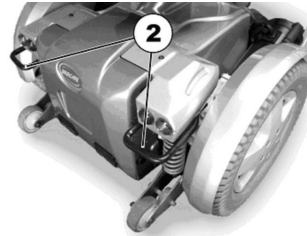


Fig. 8-2 Base Tie-Down Points –
Rear

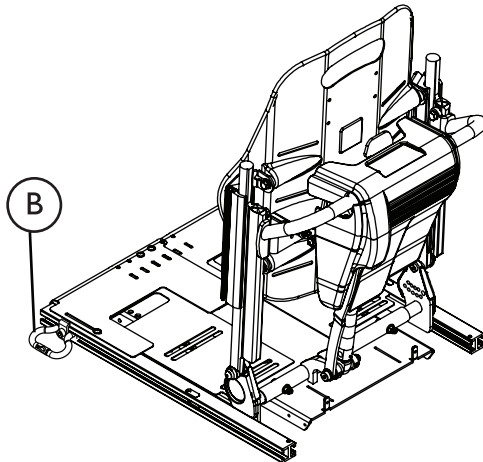


Fig. 8-3 Seat Tie-Down Points – Seating Systems with Lifter (Ultra Low Maxx seat serves as an example)

1. Secure the mobility device with the tie-down system belts at the following locations:
 - a. All Mobility Devices — four tie-down points on mobility device base (two at front (1) and two at rear (2)).
 - b. Systems with Lifter and Ultra Low Maxx Seating — two additional tie down points (B) on either side of the seat at the front of the seat rails.
2. Secure the mobility device by tensioning the belts in accordance with the tie-down system manufacturer's user manual.

8.3.2 Securing User in Mobility Device

The crash test dummy was secured using pelvic and upper body safety belts. Both types of safety belt should be used in order to minimize the risk of injuries to head or upper body.



CAUTION!

Risk of injury if the user is not properly secured within the mobility device

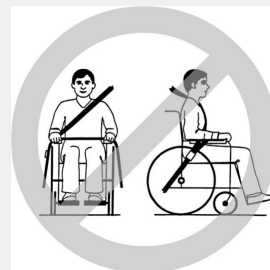
- Safety restraint devices must only be used when the wheelchair user’s weight is 23 Kg or more.
- Even if the mobility device is fitted with a posture belt or any other mobility device integrated belt system, this is no substitute for a proper safety belt which complies with ISO 10542 in the transport vehicle. Always use the safety belt installed in the transport vehicle.
- Safety belts must be pulled as tightly as possible without causing the user discomfort.
- Safety belts must not be positioned while twisted.
- Ensure that the third seat belt anchorage point is not fixed directly to the vehicle floor, but to one of the vehicle uprights.
- Both pelvic and upper torso restraint belts must be used to restrain the occupant to reduce the possibility of head and chest impacts with the vehicle components. They shall be used together only as designed for.



CAUTION!

Risk of injury if the user is not properly secured within the mobility device (continued)

- Any wheelchair anchored occupant restraint i.e. 3-point belt, harness or postural supports (lap straps, lap belts) should not be used or relied on for occupant restraint in a moving vehicle. Always use a vehicle anchored and certified occupant restraint system instead.
- Care should be taken when applying the occupant restraint to position the seatbelt buckle so that the release button will not be contacted by mobility device components during transport and during a crash
- Safety belts must be in contact with the user's body. They must not be held at a distance from the user's body using parts of the mobility device such as armrests or wheels.



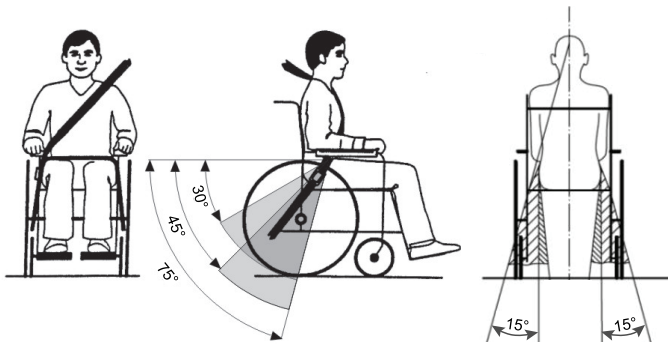


Fig. 8-4

The pelvic belt should be positioned in the area between the user's pelvis and thighs so that it is unobstructed and not too loose. The ideal angle of the pelvic belt to the horizontal is between 45° and 75° . The maximum permissible angle is between 30° and 75° . The angle should never be less than 30° !

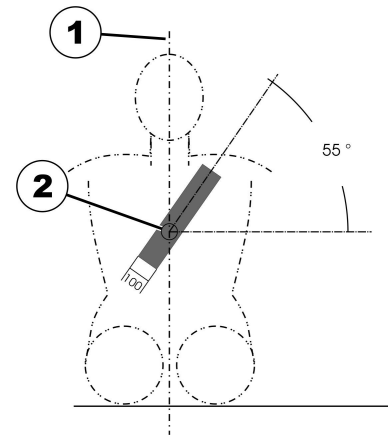


Fig. 8-5

The safety belt installed in the transporting vehicle should be applied as shown in the illustration above.

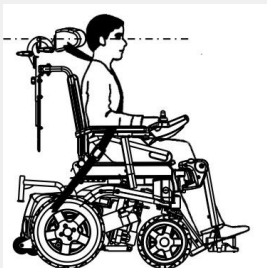
- 1) Center line of the body
- 2) Center of the sternum

**CAUTION!**

Risk of injury during use of the mobility device as a vehicle seat if a headrest is wrongly adjusted or not installed

This can cause the neck to be hyperextended during collisions.

- A headrest must be installed. The headrest optionally supplied for this mobility device by Invacare is perfectly suitable for use during transport.
- The headrest must be adjusted to the user's ear height.



8.4 Transporting Mobility Device Without Occupant

**CAUTION!**

Risk of injury

- If you are unable to fasten your mobility device securely in a transport vehicle, Invacare recommends that you do not transport it.

Your mobility device may be transported without restrictions, whether by road, rail or by air. Individual transport companies have, however, guidelines which can possibly restrict or forbid certain transport procedures. Please ask the transport company regarding each individual case.

- Before transporting your mobility device, make sure the motors are engaged and that the remote is switched off. Invacare strongly recommends that you additionally disconnect or remove the batteries. Refer to Removing the batteries.
- Invacare strongly recommends securing the mobility device to the floor of the transporting vehicle.

8.5 Dahl Docking System

If a mobility device is equipped with a Dahl Docking System adapter plate, the following label appears on the backrest of the mobility device. The value on the label explains the ground clearance of the mobility device, fitted with a Dahl Docking system adapter plate.

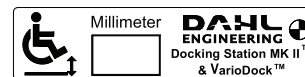


Fig. 8-6

**WARNING!****Risk of Death, Serious Injury or Damage**

If the mobility device is not secured in a forward facing direction in the Dahl Docking station, death, serious injury or damage may occur.

- The wheelchair should be secured in a forward facing direction. This wheelchair is tested to ISO 7176-19, for use in road vehicles and meets the requirements for forward facing transport and head on collisions. The wheelchair has not been tested for other directions in a vehicle.

Installation of Dahl Docking Stations in Vehicles

Only professional companies in the business of converting or building wheelchair accessible vehicles can order the docking system from Dahl Engineering. A qualified and experienced technician must carry out the installation. Dahl Engineering can provide vehicle specific installation instructions for a large range of vehicles, which must be respected by the fitter. Please contact Dahl Engineering for further information about approved vehicles and fitting positions. Dahl Engineering contact details are available at: www.dahlengineering.dk.



To retrofit a mobility device with a Dahl Docking system, it is imperative, that the mobility device is equipped with the correct adapter plate. This adapter plate must be threaded to fix the lock plate of the Dahl Docking system underneath the mobility device.

The maximum payload with the Dahl Docking system is 136 kg.

The maximum weight of the mobility device must not exceed 200 kg.

For more information about retrofitting, contact your provider.



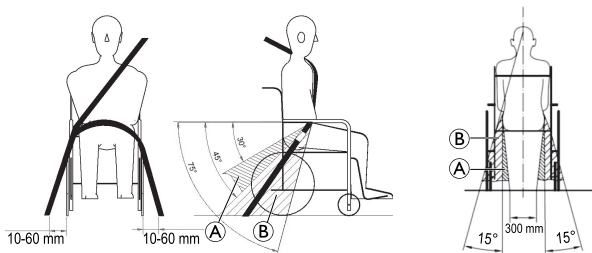
The description of how to install the Dahl Docking system to maintain the CE-marking of the product is contained in the service manual of this mobility device. The service manual can be ordered from Invacare.



For more information about spare parts, accessory part installation in vehicles and maintenance of the Dahl Docking system, contact Dahl Engineering.



Positioning the occupant restraint when using it with the Dahl Docking system only



When using mobility device with a Dahl Docking system, the floor anchorage points for the occupant restraint system should be located 10 – 60 mm outside wheels on each side. The pelvic belt must be worn low across the front of the pelvis so that the angle of the pelvic belt is within the preferred zone (A) of 30° to 45° as shown. A steeper angle within the optional zone (B), 45° to 75° is desirable, but never exceeding 75°.

Components of Dahl Docking System

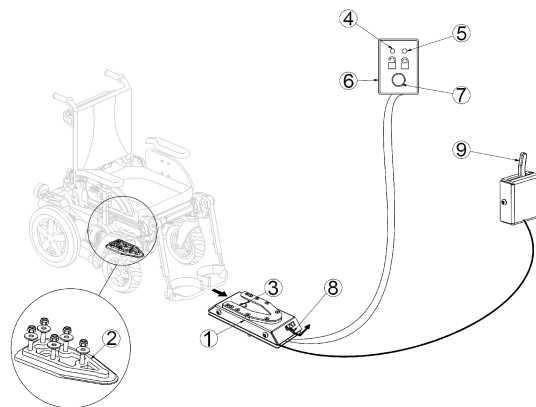


Fig. 8-7

- (1) Dahl Docking station
- (2) Lock plate and 8 mm spacer
- (3) Locking pin
- (4) Red LED
- (5) Green LED
- (6) Control panel
- (7) Release button
- (8) Manual emergency release lever
- (9) Manual operating lever (optional)

Dahl Engineering offers two Dockings systems, the MK II (Dahl No. 501750), and a power height adjustable called Dahl VarioDock (Dahl No. 503600).

Locking in Dahl Docking Station



WARNING!

Risk of Death, Serious Injury or Damage

If the vehicle is moved while the mobility device is not correctly secured in the Dahl Docking station, death, serious injury or damage may occur.

- Do not move the vehicle while the mobility device is maneuvered into position in the Dahl Docking station.
- Do not move the vehicle if mobility device and user are not correctly secured.
- Do not move the vehicle if the warning tone sounds and/or if the red LED in the control panel flashes or is lit.

1. Maneuver mobility device slowly and in straight direction over Dahl Docking station (1).

View from back

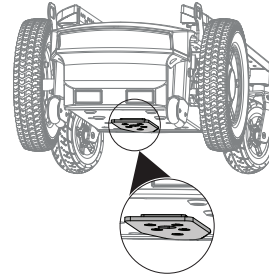


Fig. 8-8 AVIVA RX

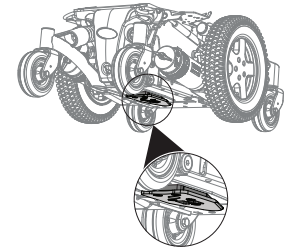



Fig. 8-9 TDX SP2

Lock plate (2) underneath mobility device helps to guide mobility device into Dahl Docking station.

2. If lock plate is fully engaged in Dahl Docking station, locking pin (3) automatically secures lock plate.
3. Dahl Docking station is equipped with control switch that indicates if lock plate is correctly secured in Dahl Docking station.


As soon as lock plate comes in contact with locking pin, warning tone sounds (high-pitched howl) and red LED in control panel (6) lights up until lock plate is either fully engaged or mobility device is removed from Dahl Docking station.

4. When mobility device is properly secured, warning tone ceases, red LED goes out and green LED lights up.
5. Buckle up with seat belt of vehicle.


-  Always check before moving the vehicle if lock plate is properly engaged in the Dahl Docking station by trying to reverse the mobility device out of the Dahl Docking station. It must not be possible to reverse out of the Dahl Docking station without pressing the red release button (7) in the control panel.

Unlocking from Dahl Docking Station


1. Stop and prevent vehicle from moving.
2. Remove seat belt.
3. Move mobility device forward to release pressure on locking pin.
4. Press red release button (7) in control panel. Locking pin is released for approx. five seconds, after which locking pin is automatically locked again.
5. Move mobility device away from Dahl Docking station within five-second period.
Do not attempt to reverse mobility device until red LED, which indicates unlock position, lights up.

-  Attempting to reverse the mobility device before the red LED lights up, results in blocking the Dahl Docking station's locking mechanism, which makes it impossible to reverse. If this happens, repeat unlocking procedure.

Manual Unlocking in Case of Electrical Failure

-  The following instructions require the help of an attendant.

1. Move mobility device forward to release pressure on locking pin.
2. Push manual emergency release lever (8) to one side and hold it there, while mobility device moves away.
3. A cable-activated manual operating lever (9) can also be fitted (accessory).
Push lever to one side and hold it there, while mobility device moves away.

-  If the manual unlocking procedure fails, an emergency release tool made from red plastic comes with each Dahl Docking station.

1. Move mobility device forward to release pressure on locking pin.
- 2.



Fig. 8-10

Place emergency release tool in gap between locking plate and Dahl Docking station.

3.



Fig. 8-11

Push emergency release tool and mobility device forward until locking pin has been forced down.

4. Move mobility device away from Dahl Docking station.

9 Maintenance

9.1 Maintenance Introduction

The term “Maintenance” means any task performed to ensure that a medical device is in good working order and ready for use as intended. Maintenance encompasses different areas, such as everyday care and cleaning, inspection checks, repair tasks and refurbishment.



It is recommended, to have your mobility device checked once a year by an authorised Invacare provider to maintain its driving safety and roadworthiness.

9.2 Inspection Checks

The following tables list inspection checks that should be performed by the user and their intervals. If the mobility device fails to pass one of the inspection checks, refer to the chapter indicated or contact your authorised Invacare provider. A more comprehensive list of inspection checks and instructions for maintenance work can be found in the service manual for this device, which can be obtained from Invacare. That manual, however, is intended to be used by trained and authorised service technicians, and describes tasks which are not intended to be performed by the user.

9.2.1 Before Each Use of Mobility Device

Item	Inspection Check	If Inspection is not Passed
Screwed connections	Check all connections, such as backrests and wheels, for tight fit.	Contact your provider.
Horn	Check of correct mode of operation.	Contact your provider.
Lighting unit	Check of correct operating mode for all lights such as indicators, headlights and rear lights.	Contact your provider.
Batteries	Check of battery charging status. Refer to remote manual for information about battery charging status display.	Charge batteries (see chapter 7.2.3 <i>Charging Batteries, page 103</i>).
Foldable antitippers	Check whether antitippers are in driving position. Check whether locking pin is fully engaged.	Bring antitippers into driving position (see chapter 6.7 <i>Using foldable antitippers, page 98</i>). Make sure that locking pin engages.

9.2.2 Weekly

Item	Inspection check	If inspection is not passed
Armrests /side parts	Check that armrests are firmly attached in their holders and do not wobble.	Tighten the screw or clamping lever that holds the armrest (see chapter 5 <i>Setup, page 32</i>). Contact your provider.
Tires (pneumatic)	Check that the tires are undamaged.	Contact your provider.

Item	Inspection check	If inspection is not passed
	Check that the tires are inflated to the correct pressure.	Inflate the tire to the correct pressure (see chapter 11 <i>Technical Data</i> , page 128). Contact your provider to have it repaired.
Tires (puncture-proof)	Check that the tires are undamaged.	Contact your provider.

9.2.3 Monthly

Item	Inspection Check	If Inspection is not Passed
All upholstered parts	Check for damage and wear.	Contact your provider.
Removable legrests	Check whether legrests can be fixed securely and whether loosening mechanism is properly operable.	Contact your provider.
	Check that all adjustment options function properly.	Contact your provider.
Castors	Check that castors rotate and swivel freely.	Contact your provider.
Drive wheels	Check that drive wheels rotate without wobbling. It is easiest to have someone stand behind mobility device and observe drive wheels as you drive away from them to do this.	Contact your provider.
Electronics and connectors	Check all cables for damage and all connecting plugs for snug fit.	Contact your provider.

9.3 Wheels and Tyres

Dealing With Wheel Damages

In case of having a damaged wheel, contact your provider. Because of safety reasons do not have the wheel repaired by yourself or by not authorised persons.

Dealing With Pneumatic Tyres



Risk of damage to tyre and rim

Never drive with too low tyre pressure, this could result in damage to tyre.

If tyre pressure is exceeded rim could be damaged.

– Inflate tyres to recommended pressure.



Use tyre gauge to check pressure.

Check weekly that the tyres are inflated to the correct pressure, see chapter 9.2 *Inspection Checks, page 120*

For recommended tyre pressure see inscription on tyre/rim or contact Invacare. Compare table below for conversion.

psi	bar
22	1.5
23	1.6
25	1.7
26	1.8
28	1.9
29	2.0
30	2.1
32	2.2
33	2.3
35	2.4

psi	bar
36	2.5
38	2.6
39	2.7
41	2.8
44	3.0

9.4 Short-Term Storage

In case a serious fault is detected, a number of safety mechanisms are built into your mobility device and will protect it. The power module prevents your mobility device from driving.

When the mobility device is in such a condition and while waiting for repair:

1. Switch off power.
2. Disconnect the batteries.
Depending on the mobility device model, you can either remove the battery packs or disconnect the batteries from the power module. Refer to the corresponding chapter about disconnecting the batteries.
3. Contact your provider.

9.5 Long-Term Storage

In case your mobility device is not used for a longer period of time, you need to prepare it for storage to ensure a longer life for your mobility device and batteries.

Storing Mobility Device and Batteries

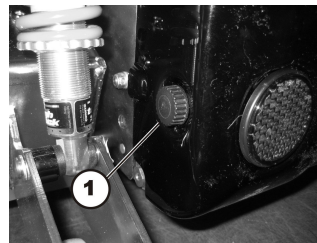
- We recommend to store the mobility device at a temperature of 15 °C, avoid hot and cold extremes when storing to ensure a long service life of the product and batteries.
- The components are tested and approved for greater temperature ranges as detailed below:
 - Allowable temperature range to store the mobility device is -40° up to 65 °C.
 - Allowable temperature range to store batteries is -25° up to 65 °C.
- Even not being used, batteries discharge themselves. Best practice is to disconnect the battery supply from the power module if storing the mobility device longer than two weeks. Depending on the mobility device model, you can either remove the battery packs or disconnect the batteries from the power module. Refer to the corresponding chapter about disconnecting the batteries. If in doubt which cable to disconnect, contact your provider.
- Batteries should always be fully charged before storing.
- If storing the mobility device longer than four weeks, check the batteries once a month and recharge as needed (before gauge reads half full) to avoid damage.
- Store in a dry, well-ventilated environment protected from outer influences.
- Slightly overinflate pneumatic tyres.
- Position the mobility device on flooring that is not discoloured by contact with tyre rubber.

Preparing Mobility Device for Use

- Re-connect the battery supply to the power module.
- The batteries must be charged before use.

- Have the mobility device checked by an authorised Invacare provider.

9.6 Opening Rear Shroud



Removing Rear Shroud

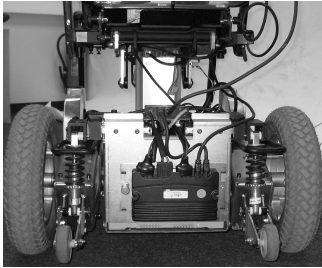
1. Loosen and remove two hand screws (1) on left and right side of rear casing.
2. Lift rear shroud carefully. Front part of shroud is held at top by hook and loop strip. This must also be released.

Installing Rear Shroud

1. Install parts in reverse order.
2. Tighten hand screws by hand.

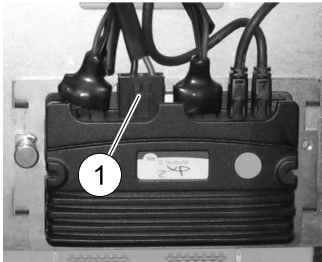
9.7 Disconnect the power module

1.



Remove the rear cover, refer to 9.6 *Opening Rear Shroud*, page 124

2.



Remove the battery cable (1) from the power module.

9.8 Cleaning and Disinfection

9.8.1 General safety information



CAUTION!

Risk of contamination

- Take precautions for yourself and use appropriate protective equipment.



CAUTION!

Risk of electric shock and product damage

- Switch off the device and disconnect from mains, if applicable.
- When cleaning electronic components consider their protection class regarding water ingress.
- Make sure that no water splashes to the plug or the wall outlet.
- Do not touch the power socket with wet hands.



NOTICE!

Wrong fluids or methods can harm or damage the product.

- All cleaning agents and disinfectants used must be effective, compatible with one another and must protect the materials they are used to clean.
- Never use corrosive fluids (alkalines, acid etc.) or abrasive cleaning agents. We recommend an ordinary household cleaning agent such as dishwashing liquid, if not specified otherwise in the cleaning instructions.
- Never use a solvent (cellulose thinner, acetone etc.) that changes the structure of the plastic or dissolves the attached labels.
- Always make sure that the product is completely dried before taking into use again.



For cleaning and disinfection in clinical or long-term care environments, follow your in-house procedures.

9.8.2 Cleaning Intervals

! NOTICE!

Regular cleaning and disinfection enhance smooth operation, increases the service life and prevents contamination.

Clean and disinfect the product:

- regularly while in use,
- before and after any service procedure,
- when it has been in contact with any body fluids,
- before using it for a new user.

9.8.3 Cleaning

! NOTICE!

- The product does not tolerate cleaning in automatic washing plants, with high-pressure cleaning equipment or steam.

! NOTICE!

- Dirt, sand and seawater can damage the bearings and steel parts can rust if the surface is damaged.
- Only expose the wheelchair to sand and seawater for short periods and clean it after every trip to the beach.
 - If the wheelchair is dirty, wipe off the dirt as soon as possible with a damp cloth and dry it carefully.

1. Remove any installed optional equipment (only optional equipment which does not require tools).
2. Wipe down the individual parts using a cloth or soft brush, ordinary household cleaning agents (pH = 6 - 8) and warm water.
3. Rinse the parts with warm water.
4. Thoroughly dry the parts with a dry cloth.



Car polish and soft wax can be used on painted metal surfaces to remove abrasions and restore gloss.

Cleaning upholstery

For cleaning upholstery refer to the instructions on the labels of the seat, cushion and backrest cover.



If possible, always overlap hook and loop strips (the self-gripping parts) when washing, to minimize lint and thread build-up on hook strips and prevent damage to upholstery fabric by these.

9.8.4 Disinfection



Information on recommended disinfectants and methods can be found on <https://vah-online.de/en/for-users>.

1. Wipe down all generally accessible surfaces with a soft cloth and ordinary household disinfectant.
2. Allow the product to air-dry.

10 After Use

10.1 Reconditioning

This product is suitable for reuse. To recondition the product for a new user, carry out the following actions:

- Inspection according to service plan. See service manual, available from Invacare.
- Cleaning and disinfection. Refer to *9 Maintenance, page 120*
- Adaptation to the new user. Refer to *5 Setup, page 32*.

Make sure that the user manual is handed over with the product.

If any damage or malfunction is detected, do not reuse the product.

10.2 Disposal



WARNING!

Environmental Hazard

Device contains batteries.

This product may contain substances that could be harmful to the environment if disposed of in places (landfills) that are not appropriate according to legislation.

- DO NOT dispose of batteries in normal household waste.
- DO NOT throw batteries into a fire.
- Batteries MUST be taken to a proper disposal site. The return is required by law and free of charge.
- Only dispose of discharged batteries.
- Cover terminals of lithium batteries prior to disposal.
- For information on the battery type see battery label or chapter *11 Technical Data, page 128*

Be environmentally responsible and recycle this product through your recycling facility at its end of life.


Disassemble the product and its components, so the different materials can be separated and recycled individually.

The disposal and recycling of used products and packaging must comply with the laws and regulations for waste handling in each country. Contact your local waste management company for information.

11 Technical Data

11.1 Technical Specifications

The technical information provided hereafter applies to a standard configuration or represents maximum achievable values. These can change if accessories are added. The precise changes to these values are detailed in the sections for the respective accessories.

 Note that in some cases the measured values may vary up to ± 10 mm.

Permissible Operating and Storage Conditions	
Temperature Range for Operation According to ISO 7176-9:	<ul style="list-style-type: none"> -25° ... +50 °C
Recommended Storage Temperature:	<ul style="list-style-type: none"> 15 °C
Temperature Range for Storage According to ISO 7176-9:	<ul style="list-style-type: none"> -25° ... +65 °C with batteries -40° ... +65 °C without batteries

Electrical System	
Motors	<ul style="list-style-type: none"> 340 W (conventional motors) 600 W (True Track® Plus motors)
Batteries	<ul style="list-style-type: none"> 2 x 12 V/73.5 Ah (C20) leakproof/gel
Main Fuse	<ul style="list-style-type: none"> 80 A
Degree of Protection	IPX4 ¹

Charging Device	
Output Current	<ul style="list-style-type: none"> 8 A \pm 8 % 10 A
Output Voltage	<ul style="list-style-type: none"> 24 V nominal (12 cells)

Drive Wheel Tyres		
Tyre Type	<ul style="list-style-type: none"> • 3.00 - 8 inch pneumatic, puncture-protected or puncture-proof 	<ul style="list-style-type: none"> • Trelleborg 8x3.00 pneumatic or puncture-protected
Tyre Pressure	<p>The recommended maximum tyre pressure in bar or kpa is marked on the side wall of the tyre or the rim. If more than one value is listed, the lower one in the corresponding units applies.</p> <p>(Tolerance = -0.3 bar, 1 bar = 100 kpa)</p>	

Castor Tyres		
Tyre Type	<ul style="list-style-type: none"> • 3.00 - 6 pneumatic, puncture-protected or puncture-proof 	
Tyre Pressure	<p>The recommended maximum tyre pressure in bar or kpa is marked on the side wall of the tyre or the rim. If more than one value is listed, the lower one in the corresponding units applies.</p> <p>(Tolerance = -0.3 bar, 1 bar = 100 kpa)</p>	

Driving Characteristics		
Speed	<ul style="list-style-type: none"> • 6 km/h • 10 km/h • 12 km/h • 13 km/h 	
Max. Stopping Distance	<ul style="list-style-type: none"> • 1000 mm (6 km/h) • 2100 mm (10 km/h) • 2900 mm (12 km/h) • 3400 mm (13 km/h) 	
Rated Slope ²	<ul style="list-style-type: none"> • 6° (10.5 %) according to manufacturer's specifications with 150 kg payload, 4° seat angle, 20° backrest angle 	
Max. Climbable Obstacle Height	<ul style="list-style-type: none"> • 100 mm (with kerb climber) • 60 mm (without kerb climber) 	

Driving Characteristics	
Turning Diameter	<ul style="list-style-type: none"> • 1770 mm
Turning Width	<ul style="list-style-type: none"> • 1100 mm
Pivot Width	<ul style="list-style-type: none"> • 1500 mm
Drive Range in Accordance With ISO 7176-4 ³	<ul style="list-style-type: none"> • 37 km (Storm⁴, 6 km/h) • 28 km (Storm⁴, 10 km/h) • 32 km (Storm⁴, 12 km/h) • 59 km (Storm⁴ True Track® Plus)

Dimensions in Accordance With ISO 7176-5	Seat Type		
	Standard	Easy-Adapt	Ultra Low Maxx
Total Height	<ul style="list-style-type: none"> • 970 mm 	<ul style="list-style-type: none"> • 1050 mm 	<ul style="list-style-type: none"> • 1250 mm - 1350 mm (without headrest) • 1395 mm - 1790 mm (with headrest)
Total Width	<ul style="list-style-type: none"> • 630 - 770 mm 		<ul style="list-style-type: none"> • 640 mm (chassis Storm⁴) • 655 mm (seat width 430) • 680 mm (seat width 455) • 705 mm (seat width 480) • 735 mm (seat width 505) • 760 mm (seat width 530) • 785 mm (seat width 555) • 810 mm (seat width 580) • 835 mm (seat width 610)
Total Length (incl. Standard Legrests)	<ul style="list-style-type: none"> • 1190 mm 	<ul style="list-style-type: none"> • 1300 mm 	

Dimensions in Accordance With ISO 7176-5	Seat Type		
	Standard	Easy-Adapt	Ultra Low Maxx
Total Length (Without Standard Legrests)	<ul style="list-style-type: none"> • 910 mm 		<ul style="list-style-type: none"> • 1020 mm
Stowage Length	<ul style="list-style-type: none"> • 1025 mm 	<ul style="list-style-type: none"> • 915 mm 	<ul style="list-style-type: none"> • 1015 mm
Stowage Width	<ul style="list-style-type: none"> • 650 mm 	<ul style="list-style-type: none"> • 640 mm 	<ul style="list-style-type: none"> • 640 mm (chassis Storm⁴) • 655 mm (seat width 430) • 680 mm (seat width 455) • 705 mm (seat width 480) • 735 mm (seat width 505) • 760 mm (seat width 530) • 785 mm (seat width 555) • 810 mm (seat width 580) • 835 mm (seat width 610)
Stowage Height	<ul style="list-style-type: none"> • 1040 mm 	<ul style="list-style-type: none"> • 1085 mm 	<ul style="list-style-type: none"> • 1250 mm - 1350 mm • 927 mm - 1010 mm (30° precline backrest)
Ground Clearance	<ul style="list-style-type: none"> • 60 mm 		
Seat-to-Floor Height ⁴ :			
With Lifter	<ul style="list-style-type: none"> • 400 - 650 mm (Storm⁴) • 440 - 690 mm (Storm⁴ X-plore) 		—
Without Lifter	<ul style="list-style-type: none"> • 450/480 mm 		—
With Tilt Module	—		<ul style="list-style-type: none"> • 480 mm
With Lifter/Tilt Module	—		<ul style="list-style-type: none"> • 480 mm - 780 mm

Dimensions in Accordance With ISO 7176-5		Seat Type		
		Standard	Easy-Adapt	Ultra Low Maxx
	With Tilt Module and 5° Posterior Tilt	—		<ul style="list-style-type: none"> • 540 mm
	With Lifter/Tilt Module and 5° Posterior Tilt	—		<ul style="list-style-type: none"> • 540 mm - 840 mm
Seat Width		<ul style="list-style-type: none"> • 380 - 530 mm 	<ul style="list-style-type: none"> • 405 mm • 430 mm • 455 mm • 480 mm • 505 mm • 530 mm • 555 mm • 580 mm • 610 mm 	
Seat Depth		<ul style="list-style-type: none"> • 380 - 530 mm 	<ul style="list-style-type: none"> • 380 mm • 405 mm • 430 mm • 455 mm • 480 mm • 505 mm • 530 mm • 555 mm • 585 mm 	

Dimensions in Accordance With ISO 7176-5	Seat Type		
	Standard	Easy-Adapt	Ultra Low Maxx
Back Cane Heights	—		Fixed angle setting only: <ul style="list-style-type: none"> • 18° - 24° (straight back canes) • 20° - 24° (angled back canes)
Backrest Height ⁴	<ul style="list-style-type: none"> • 480/540 mm 	<ul style="list-style-type: none"> • 650 mm 	<ul style="list-style-type: none"> • 355 mm - 505 mm (depending on backrest option)
Finished Backrest Height ⁴	—		<ul style="list-style-type: none"> • 455 mm - 635 mm (tilt-only systems) • 505 mm - 685 mm (recline systems)
Back Cane Angle	—		Fixed angle setting only: <ul style="list-style-type: none"> • 75° - 116° (straight back canes) • 81° - 121° (angled back canes)
Backrest Angle	<ul style="list-style-type: none"> • 80°, 90°, 97.5°, 105°, 112.5°, 120° (man.) 	<ul style="list-style-type: none"> • 85°...125° 	<ul style="list-style-type: none"> • 90° ... 168° • 82° ... 162° (8° precline mount) • 60° ... 140° (30° precline mount)

Dimensions in Accordance With ISO 7176-5	Seat Type		
	Standard	Easy-Adapt	Ultra Low Maxx
Armrest Height	<ul style="list-style-type: none"> 250-340/290-380 mm 		Recline Armrest Height ⁹ : <ul style="list-style-type: none"> 240 mm - 330 mm/320 mm - 405 mm (backpost mounted flip back cantilever armrest) 230 mm - 330 mm/330 mm - 405 mm (two-post flip back recline armrest) Tilt Armrest Height ¹⁰ <ul style="list-style-type: none"> 230 mm - 320 mm (Ultra Rail mounted flip back cantilever Maxx armrest)
Armrest Depth ⁵	<ul style="list-style-type: none"> 325 mm 		<ul style="list-style-type: none"> 250 mm - 590 mm
Horizontal Location of Axle ⁶	<ul style="list-style-type: none"> 115 mm 	<ul style="list-style-type: none"> 100 mm 	<ul style="list-style-type: none"> 160 mm
Powered Tilt	<ul style="list-style-type: none"> 0° - 25° 		<ul style="list-style-type: none"> 0° ... 50° (standard mount) -5° ... 45° (with 5° fixed anterior mount) -10° ... 40° (with 10° fixed anterior mount) 5° ... 55° (with 5° fixed posterior mount)

Dimensions in Accordance With ISO 7176-5	Seat Type		
	Standard	Easy-Adapt	Ultra Low Maxx
Powered Tilt With Lifter	<ul style="list-style-type: none"> • 0° - 25° 		<ul style="list-style-type: none"> • 0° ... 45° (standard mount) • -5° ... 40° (with 5° fixed anterior mount) • -10° ... 35° (with 10° fixed anterior mount) • 5° ... 50° (with 5° fixed posterior mount)
Manual Tilt	<ul style="list-style-type: none"> • 0° - 9° 		—

Dimensions in Accordance With ISO 7176-15	Seat Type		
	RECARO	Optimist	Modulite
Total Height	<ul style="list-style-type: none"> • 1300 mm 	<ul style="list-style-type: none"> • ca. 970 mm⁷ 	<ul style="list-style-type: none"> • 1020 mm (one piece seat plate) • 1090 - 1190 mm (telescopic seat frame, moving the backrest plate)
Total Width	<ul style="list-style-type: none"> • 630 - 770 mm 		
Total Length (incl. Standard Legrests)	<ul style="list-style-type: none"> • 1190 mm 	<ul style="list-style-type: none"> • ca. 1190 mm⁷ 	<ul style="list-style-type: none"> • 1190 mm
Total Length (Without Standard Legrests)	<ul style="list-style-type: none"> • 910 mm 	<ul style="list-style-type: none"> • ca. 910 mm⁷ 	<ul style="list-style-type: none"> • 910 mm
Stowage Length	<ul style="list-style-type: none"> • 935 mm 	<ul style="list-style-type: none"> • see manufacturer's data⁷ 	<ul style="list-style-type: none"> • 980 mm

Dimensions in Accordance With ISO 7176-15	Seat Type		
	RECARO	Optimist	Modulite
Stowage Width	<ul style="list-style-type: none"> • 725 mm 		<ul style="list-style-type: none"> • 705 mm
Stowage Height	<ul style="list-style-type: none"> • 960 mm 		<ul style="list-style-type: none"> • 1130 mm
Ground Clearance	<ul style="list-style-type: none"> • 65 mm 		<ul style="list-style-type: none"> • 65 mm
Seat-to-Floor Height ⁴ (With Lifter)	<ul style="list-style-type: none"> • 400 - 650 mm (Storm⁴) • 440 - 690 mm (Storm⁴ X-plore) 		
Seat-to-Floor Height ⁴ (Without Lifter)	<ul style="list-style-type: none"> • 450/480 mm 		
Seat Width	<ul style="list-style-type: none"> • 490 - 530 mm 	<ul style="list-style-type: none"> • see manufacturer's data⁷ 	<ul style="list-style-type: none"> • 380 mm (380 - 430 mm) • 430 mm (430 - 480 mm) • 480 mm (480 - 530 mm) • 530 mm (530 - 580 mm)
Seat Depth	<ul style="list-style-type: none"> • 460 - 510 mm 		<ul style="list-style-type: none"> • 410 - 510 mm
Backrest Height ⁴	<ul style="list-style-type: none"> • 770 - 830 mm 		<ul style="list-style-type: none"> • 480/540 mm (sling back) • 560 - 660 mm (telescopic seat frame, moving the backrest plate)
Backrest Angle	<ul style="list-style-type: none"> • 90° ... 135° 		<ul style="list-style-type: none"> • 90° ... 120°

Dimensions in Accordance With ISO 7176-15	Seat Type		
	RECARO	Optimist	Modulite
Armrest Height	<ul style="list-style-type: none"> • 250-340/290-380 mm 		Telescopic seat frame: <ul style="list-style-type: none"> • 245 - 310/295 - 360 mm (T-armrest) • 230 – 360 mm (flip-up armrest) • 230 – 300/300 – 360 mm (following armrest) One piece seat plate: <ul style="list-style-type: none"> • 275 - 340/325 - 390 mm (T-armrest)
Armrest Depth ⁵	<ul style="list-style-type: none"> • 325 mm 		<ul style="list-style-type: none"> • 398 mm
Horizontal Location of Axle ⁶	<ul style="list-style-type: none"> • 145 mm 		<ul style="list-style-type: none"> • 150 mm
Powered Tilt	<ul style="list-style-type: none"> • 0° - 25° 		
Manual Tilt	<ul style="list-style-type: none"> • 0° - 9° 		

Footrests and Legrests		
Vari F	Length	<ul style="list-style-type: none"> • 290 mm - 460 mm
	Angle	<ul style="list-style-type: none"> • 70° - 0°
Vari A	Length	<ul style="list-style-type: none"> • 290 mm - 460 mm
	Angle	<ul style="list-style-type: none"> • 70° - 0°

Footrests and Legrests		
ADE (Powered)	Length	<ul style="list-style-type: none"> • 290 mm - 460 mm
	Angle	<ul style="list-style-type: none"> • 80° - 0°
ADM (Manual)	Length	<ul style="list-style-type: none"> • 290 mm - 460 mm
	Angle	<ul style="list-style-type: none"> • 80° - 0°
Pivot Plus	Length	<ul style="list-style-type: none"> • 365 mm - 465 mm
	Angle	<ul style="list-style-type: none"> • 80° - 20°
Centre-Mounted (Manual)	Length	<ul style="list-style-type: none"> • 310 mm - 410 mm
	Angle	<ul style="list-style-type: none"> • 90° - 0°
Centre-Mounted Powered LNX	Length	<ul style="list-style-type: none"> • 340 mm - 410 mm
	Angle	<ul style="list-style-type: none"> • 97° - 7° • 90° - 0° • 83° - -7°

Weight	Seat Type	
		Standard, Easy Adapt, Recaro, Optimist, Modulite
Kerb Weight ⁸	<ul style="list-style-type: none"> • on average 173 kg 	<ul style="list-style-type: none"> • 188 kg (with tilt module) • 198 kg (with lifter/tilt module)

Component Weights	
Batteries	<ul style="list-style-type: none"> approx. 24.5 kg per battery

Payload	Seat Type	
	Standard, Easy Adapt, Recaro, Optimist, Modulite	Ultra Low Maxx
Max. Payload	<ul style="list-style-type: none"> 150 kg 	<ul style="list-style-type: none"> 136 kg 100 kg (Storm⁴ Series seat depth 405 mm) 90 kg (Storm⁴ Series seat depth 380 mm)

Axle Loads	
Max. Front Axle Load	<ul style="list-style-type: none"> 200 kg
Max. Rear Axle Load	<ul style="list-style-type: none"> 300 kg

- 1 IPX4 classification means that the electrical system is protected against spray water.
- 2 Static stability according to ISO 7176-1 = 9° (15.8 %)
Dynamic stability according to ISO 7176-2 = 6° (10.5 %)
- 3 Note: The drive range of a mobility device is strongly influenced by external factors, such as the speed setting of the wheelchair, the charging state of the batteries, surrounding temperature, local topography, road surface characteristics, tyre pressure, weight of user, drive style and use of batteries for lighting, servos etc.
The specified values are theoretical maximum achievable values measured according to ISO 7176-4.
- 4 Measured without seat cushion
- 5 Distance between backrest reference plane and most forward part of armrest assembly
- 6 Horizontal distance of wheel axle from intersection of loaded seat and backrest reference planes

- 7 Dependent on the seat dimensions. See the manufacturer's data on www.ajstole.dk
- 8 The actual kerb weight depends on the fittings your mobility device has been supplied with. Every Invacare mobility device is weighed when leaving the works. Refer to the nameplate for the kerb weight (including batteries) measured.
- 9 Armrests only available on reclining systems.
- 10 Armrests only available on tilt-only systems.

12 Service

12.1 Inspections Performed

It is confirmed by stamp and signature that all jobs listed in the inspection schedule of the service and repair instructions have been properly performed. The list of the inspection jobs to be performed can be found in the service manual which is available through Invacare.

Delivery Inspection	1st Annual Inspection
Stamp of authorised provider / Date / Signature	Stamp of authorised provider / Date / Signature
2nd Annual Inspection	3rd Annual Inspection

Stamp of authorised provider / Date / Signature	Stamp of authorised provider / Date / Signature
4th Annual Inspection	5th Annual Inspection
Stamp of authorised provider / Date / Signature	Stamp of authorised provider / Date / Signature

**Australia:**

Invacare Australia Pty. Ltd.
Unit 18/12 Stanton Road,
Seven Hills, NSW 2147,
Australia
Phone: 1800 460 460
Fax: 1800 814 367
orders@invacare.com.au
www.invacare.com.au

United Kingdom:

Invacare Limited
Pencoed Technology Park, Pencoed
Bridgend CF35 5AQ
Tel: (44) (0) 1656 776 200
uk@invacare.com
www.invacare.co.uk

Canada:

Invacare Canada L.P.
570 Matheson Blvd East, Unit 8
CDN Mississauga, On. L4Z 4G4
Phone: (905) 890 8300
Toll Free: 800.668.5324
www.pro.invacare.ca

EU Export:

Invacare Poirier SAS
Route de St Roch
F-37230 Fondettes
Tel: (33) (0)2 47 62 69 80
serviceclient_export@invacare.com
www.invacare.eu.com

Ireland:

Invacare Ireland Ltd,
Unit 5 Seatown Business Campus
Seatown Road, Swords, County Dublin
EirCode: K67 K271 — Ireland
Tel : (353) 1 810 7084
Fax: (353) 1 810 7085
ordersireland@invacare.com
www.invacare.ie

New Zealand:

Invacare New Zealand Ltd
4 Westfield Place, Mt Wellington 1060
New Zealand
Phone: 0800 468 222
Fax: 0800 807 788
sales@invacare.co.nz
www.invacare.co.nz



Invacare GmbH
Am Achener Hof 8
D-88316 Isny
Germany



Invacare UK Operations Limited
Unit 4, Pencoed Technology Park,
Pencoed
Bridgend CF35 5AQ
UK

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